



Common Interface
ELF67



Narrow Profile
ELF67-001



Standard Profile
ELF67-002

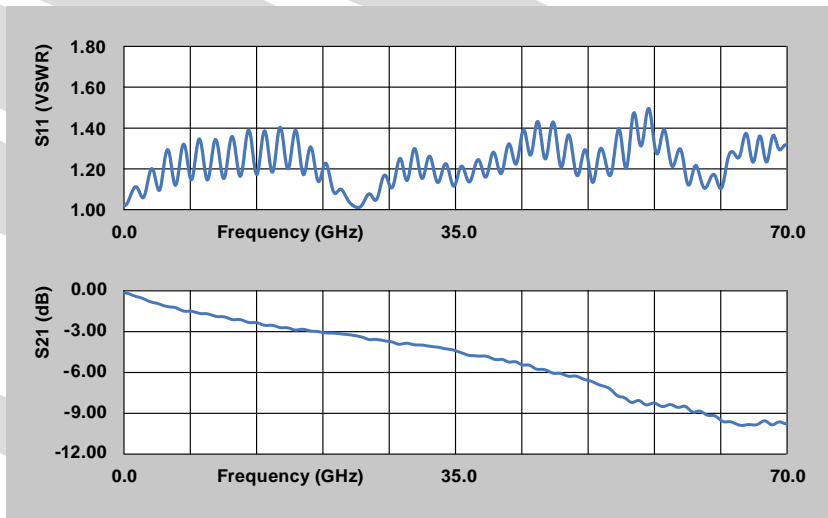
Signal Microwave ELF67

1.85 mm Edge Launch Connectors for the Digital Industry

ELF67-001 (Narrow Profile) to more tightly couple differential lines on curved edges

ELF67-002 (Standard Profile) to use instead of current high priced offerings. Both Models have the same launch geometry and internal construction.

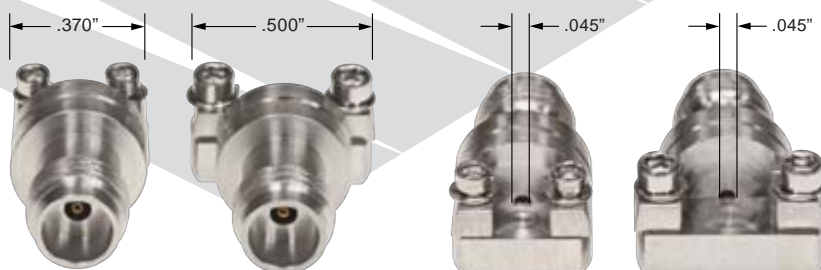
- 1.85 mm Interface
- Top Ground Only
- 70 GHz Bandwidth
- Board Design Support Available
- Edge Launch
- Test Boards Available
- No Soldering Required



2" microstrip test board with typical data through 70 GHz



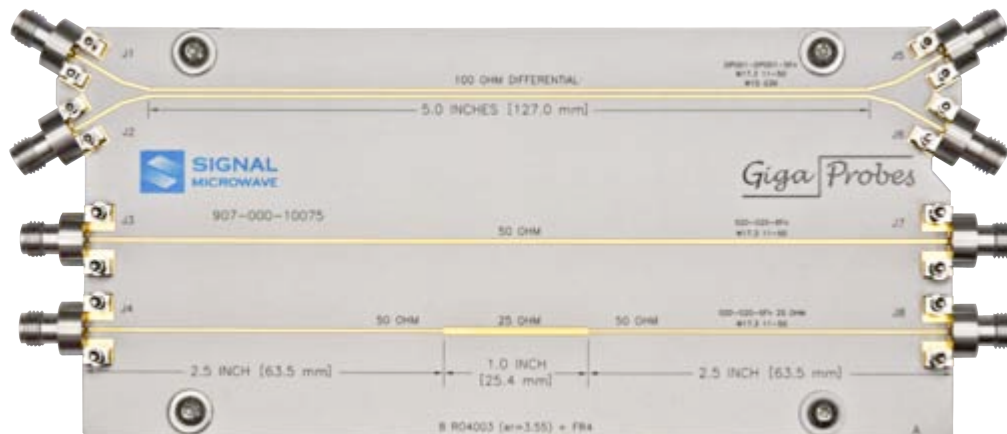
Signal Microwave, LLC
info@signalmicrowave.com
 (480) 322-4992



40GHz VNA Calibration Verification Board

Reference Waveforms for DB40-003

From Signal Microwave and Giga-Probes®



This document contains reference waveforms measured from the 100 ohm differential, 50 ohm single ended and 50-25-50 ohm Beatty line traces on the DB40-003 40GHz VNA Calibration Verification Board for use with VNAs. These measurements provide a known performance response over frequency which can be used to verify VNA calibrations, check for measurement drift, and are teaching tools for VNA users. This high bandwidth board design can also be used as model for developing 70GHz PCB designs as describe later in this document.

Verify VNA Calibrations

Once the VNA is calibrated, measure the 100ohm differential trace (4 ports VNA) or the 50 ohm single ended trace (2 ports VNA) and compare the measurement against the waveforms that are contained in this document. If they do not correlate, VNA functions affecting the measurement have been left on and the source must be determined before accurate measurement can be performed.

Measurement drift

A common measurement error that can be caused by changing room temperature, moving the cable or the VNA is out of calibration. To avoid inaccurate frequency measurements, measure a 50 or 100 ohm trace and store the results in a ref memory. Prior to making measurements that day, recall the previous stored measurement and make a new measurement from the board and the two should correlate. If not, recalibrate the VNA or successive measurements will not correlate with the previous day measurements.

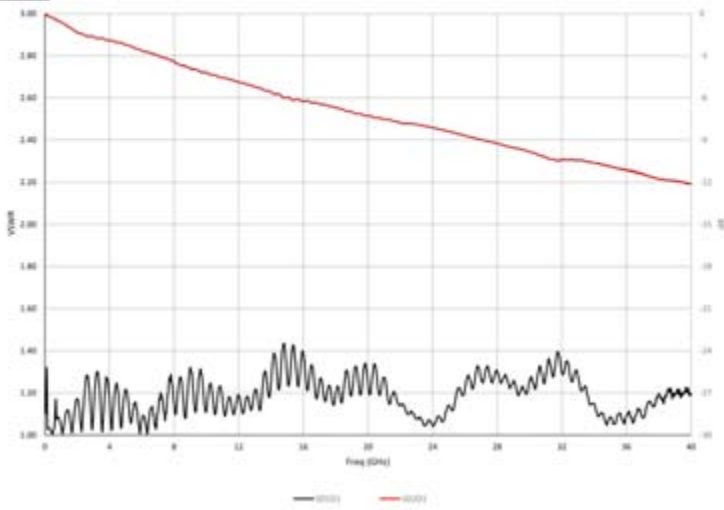
Calibrate VNA to measure both time (impedance) and frequency domain S-parameters

Attach two ports to the Beatty line. The Er value is stamped on the board that can be used to calibrate the cursors to accurately measure distance and impedance. If you have calibrated the VNA correctly, your cursors will be calibrated to physically locate the impedance change of this trace when it goes from 25 to 50 ohms.

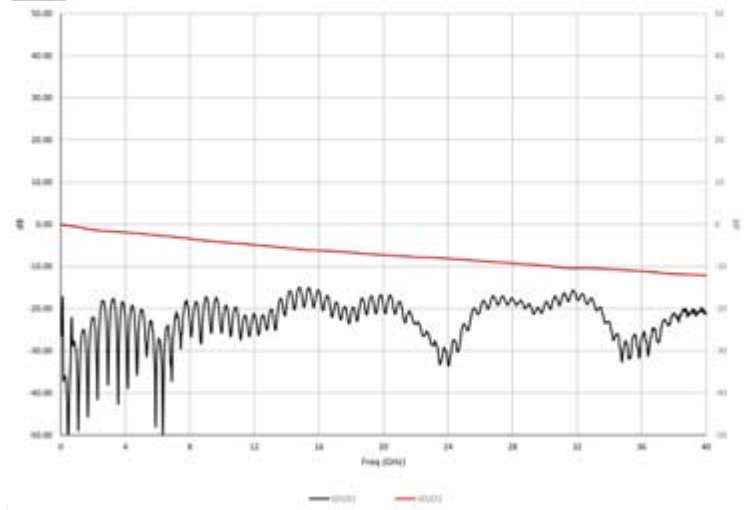
Teaching tools for VNA users

Haven't used the VNA in months or ever? Practice setting up the VNA to measure the 50, 100 and Beatty lines and compare the measurements with those that come with the board prior to making measurement on your prototypes

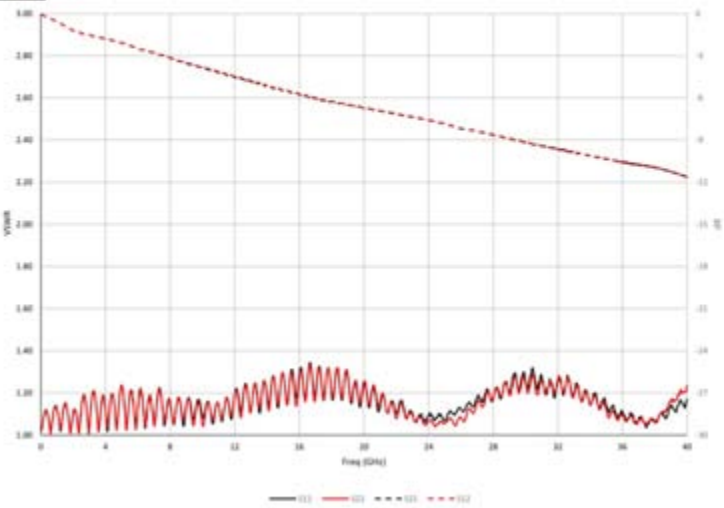
SIGNAL
100 Ohm Differential Pair
VSWR



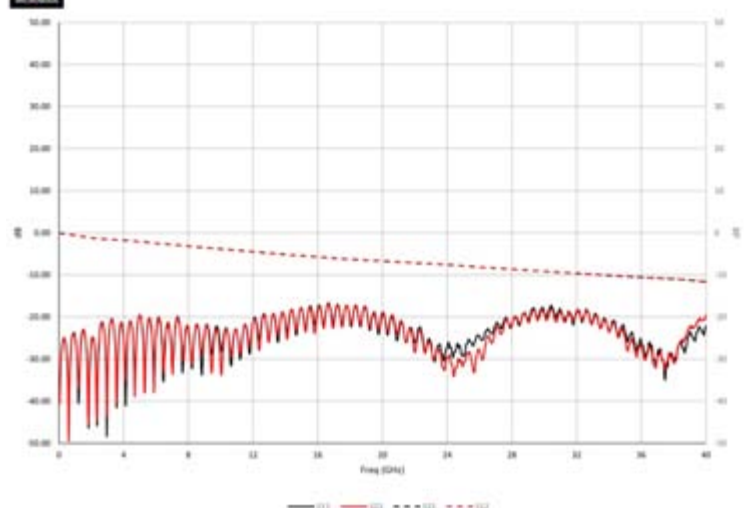
SIGNAL
100 Ohm Differential Pair
Return and Insertion Loss



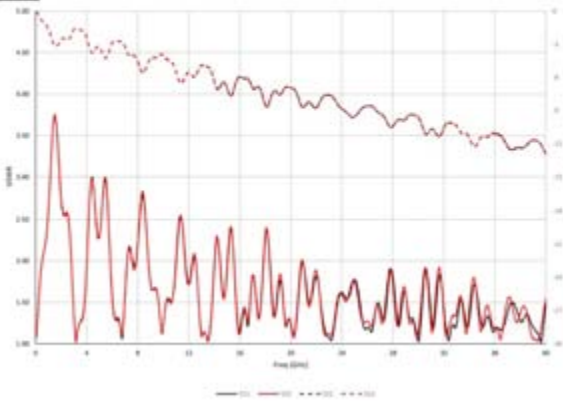
SIGNAL
50 Ohm Thru Line
VSWR



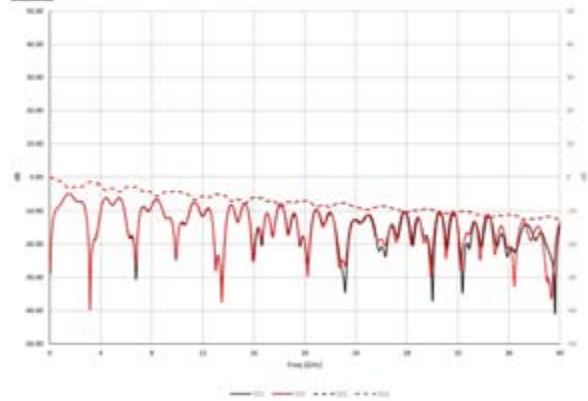
SIGNAL
50 Ohm Thru Line
Return and Insertion Loss



SIGNAL
25 Ohm Beatty Standard
VSWR



SIGNAL
25 Ohm Beatty Standard
Return and Insertion



SIGNAL
25 Ohm Beatty Standard
Impedance plot



VNA Calibration Verification:

When a VNA does a calibration, it sweeps through multiple frequency points and at every point it locks the frequency to a reference, levels the power, then makes a measurement. During calibration two major parameters are accounted for by using a calibration kit as a reference, the instrument's system noise is taken out of the measurement, and the characteristic impedance of 50 ohms is established. For VNA calibration verification many operators use only a low loss through adapter. This method only verifies that the system noise was removed by the calibration. A "golden unit" like the VNA Calibration Verification board, with known response over the frequency range of the calibration, should be used to verify that the calibration was successful in "teaching" the VNA how to make an accurate measurement over the frequency range of the calibration.

Board Versatility:

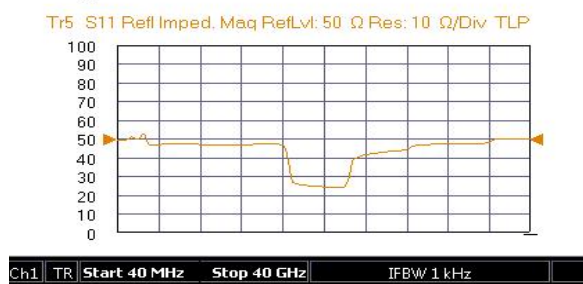
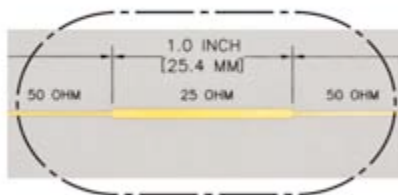
The nature of the VNA calibration verification board design lends it to easily create many versions.

One version of the board is an expanded version of the basic board which includes test lines for the GigaProbes® 40 GHz DVT40 differential probe. The board allows a user to verify 4 port VNA calibration using a 100 ohm connector to connector test line. Then the user can move to a similar 100 ohm differential line that is connector to probe so each probe can be evaluated.

This version of the board also includes a 25 ohm "Beatty" line for verification of a TDR measurement using a VNA. This line is useful in verifying that the VNA calibration is done correctly to perform accurate TDR transformation for an impedance measurement along a transmission line.



Detail A

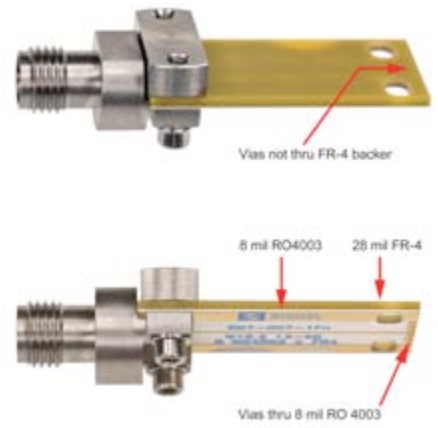


Reasons for the high performance

It starts with the high performance connectors manufactured by Signal Microwave (www.signalmicrowave.com). These edge launch connectors are designed using 3D modeling and RF transmission line analysis instead of just a mechanical solution. The next component leading to the high performance is the board launch design. The board launch is the transition from the board to the connector. The launch structure on the board starts with a Grounded Coplanar Waveguide (GCPWG) section which incorporates a top ground launch that transitions the ground to an inner layer as it transitions to a microstrip line. The launch design is also done by Signal Microwave using 3D modeling to match the board to high

performance connectors and this service is available for customers that are using the connectors in their own products.

Another factor in the high performance of the board is the material and the way it is manufactured. The material is Rogers RO4003 with a thickness of 8 mils and ½ ounce copper. The finish on the board is electroless nickel with a top layer of immersion gold (ENIG). The Rogers material performs excellently through 70 GHz and the plating provides a corrosion free surface. The next step in the manufacturing process is the 8 mil RO4003 is processed completely by itself including drilling to vias required and the plating. Then the panel is laminated to an FR4 backer for mechanical stiffness without having to backdrill any vias which can cause problems at frequencies as high as the 70 GHz bandwidth of the board.



Magnetic feet

The board also incorporates custom design stand-off with magnets installed at the end. When placed on a magnetic plate it holds the board securely to the plate. The plates are available from DVT Solutions and are very useful in securing the board for measurements with probes.



For more information contact

Giga Probes



40GHz - 67GHz VNA Calibration Verification Board

The NEW VNA Calibration Verificaion Board is a 70 GHz PCB containing traces and probe pads and replaceable solderless 2.92mm or 1.85mm connectors configured in multiple connection modes (connector to connector, probe to connector and probe to probe). Accompanying the board is printouts with S-parameter (S2p/S4p) files of each connector to connector trace.

- Avoid Measurement Errors due to Improper Calibration Settings
- Detect Measurement Drift in order to Make Repeatable Measurements
- Reduce VNA Setup Time when Renting or Purchasing a New System
- Determine Actual Measurement

“Avoid costly swept frequency calibration errors”

Use either the 50 ohm or 100 ohm high bandwidth traces as a measurement frequency standard to verify that the VNA is making accurate measurements after calibration and *prior* to making critical measurements on prototypes, or as a quick calibration check when the accuracy of frequency domain measurements are in question. This simple verification process can prevent hours of retaking erroneous measurements do to improper calibration, setup or instrument drift.

“Save money by reducing measurement errors and setup time”

The VNA Calibration Verificaion Board is a valuable training resource to assist engineers to quickly learn how to setup and make accurate measurements with a TDR or VNA, including probes. Simply connect the VNA to the 50 ohm or 100 ohm differential traces and compare your results with the measurements included with the board. This process builds confidence in instrument proficiency, reducing setup time prior to measuring similar traces on prototypes or the verification of simulator models used to create today’s high speed digital systems.

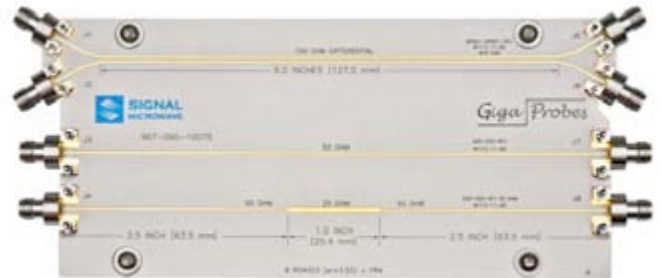
“Determine actual system measurement bandwidth when using probes or cables”

Determining the system’s bandwidth is a challenge when you include Instrument measurement uncertainty error, cables, probes, connectors and options for de-embedding it all from the measurement. To dial it in, the 40GHz Model DB40-002 contains seven traces with a mix of 50 ohm & 100 ohm configuration modes (con.-con., probe-probe, pad-con. and con.-con) to help determine the bandwidth of your measurement system.



Model # DB40-002 (40GHz) DB67-002 (67GHz)

- **Three connector to connector traces:**
 - 50 ohm (J3-J8)
 - 100 ohm (J5/J6-J10/J11)
 - Beatty Standard (50ohm-25ohm-50ohm, J4-J9)
- **Two connector to test probe traces:**
 - 100 ohm differential connectors (J1/J2) to differential test pads (P1)
 - 50 ohm connector (J7) to test pads (P2)
- **Two test probe to test probe traces:**
 - 50 ohm (P3) to (P4) trace
 - 100 ohm Differential test pads (P5) to (P6)



Model # DB40-003 (40GHz) DB67-003 (67GHz)

- **Three connector to connector traces:**
 - 50 ohm (J3-J7)
 - 100 ohm (J1/J2-J15/J6)
 - Beatty Standard (50ohm-25ohm-50ohm, J4-J8)

Common PCB Specifications

70GHz GHz Design

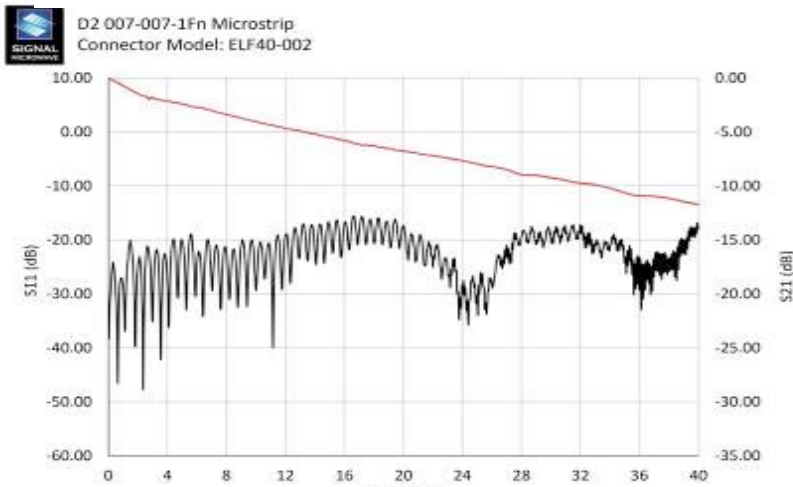
- Signal Microwave Connectors: 2.92mm 40GHz or 1.85mm 67GHz. replaceable solder-less edge mount
- E_r (DK) is 3.55 PCB material
- Measurements are included for each trace.



Giga Probes

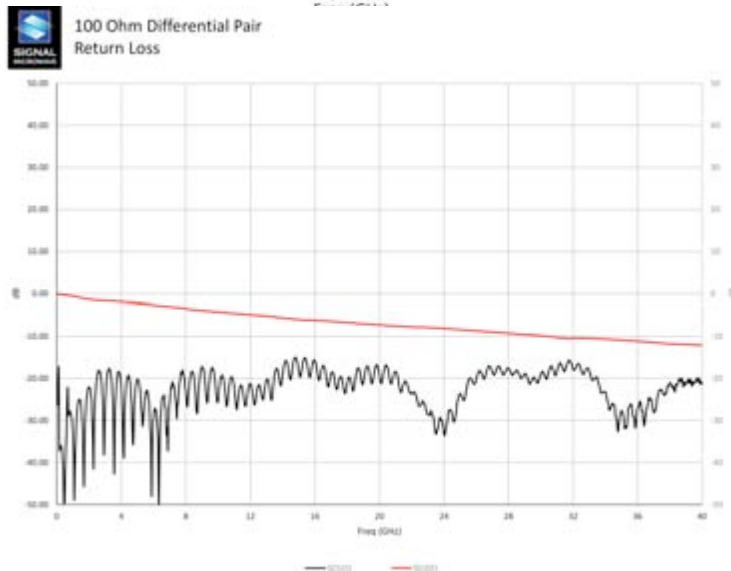
Applications

- Verify VNA calibration is accurate prior to making critical measurements on prototypes
- Verify VNA measurement repeatability and detect system drift
- Teaching tool for measuring distance and impedance using cursors
- Learn to perform differential and single ended probing techniques
- Manufacturer's instrument Demonstrations and Training
- Correlate accuracy between VNA swept sinewave vs. Time domain extracted S-parameters
- Post sales or rental instrument training tool
- Make differential and single ended probing measurements typical to Signal Integrity analysis on high speed passive linear differential interconnects (i.e. PCI Express, SATA, 10 GB/s Ethernet, etc.)



S-parameter return loss and insertion loss plots for the 50 ohm through trace

- S21 shows 40 GHz of bandwidth
- S11 shows a return loss of 15 dB



S-parameter return loss and insertion loss plots for the 100 ohm differential trace

- SDD21 shows 40 GHz of bandwidth
- SDD11 shows a return loss of 15 dB



Ordering Information

- Model # DB40-002 (40GHz) DB67-002 (67GHz)**
- Three connector to connector traces (50,100, Beatty Standard)
 - Two connector to test probe traces (50ohm, 100ohm)
 - Two test probe to test probe traces (50ohm, 100ohm)

- Model # DB40-003 (40GHz) DB67-003 (67GHz)**
- Three connector to connector traces:
- 50 ohm
 - 100 ohm
 - Beatty Standard (50ohm-25ohm-50ohm)

Sales Contact

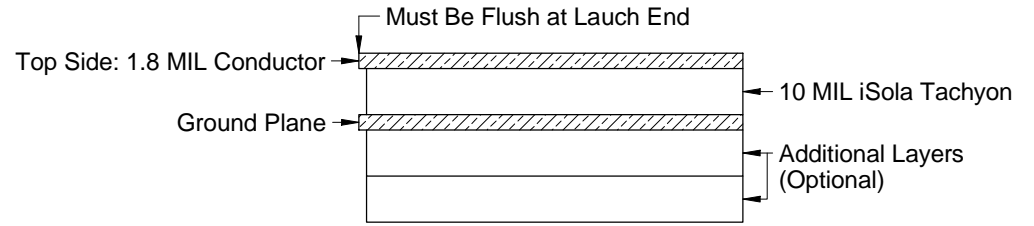
Brian Shumaker
DVT Solutions, LLC
650 593-7083
email:sales@gigaprobes.com
www.gigaprobes.com
www.SignalMicrowave.com



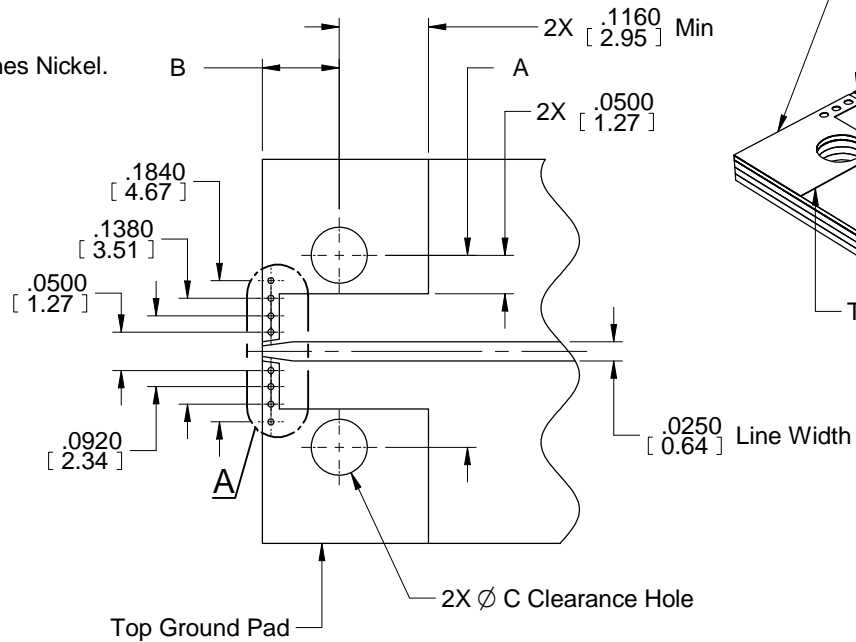
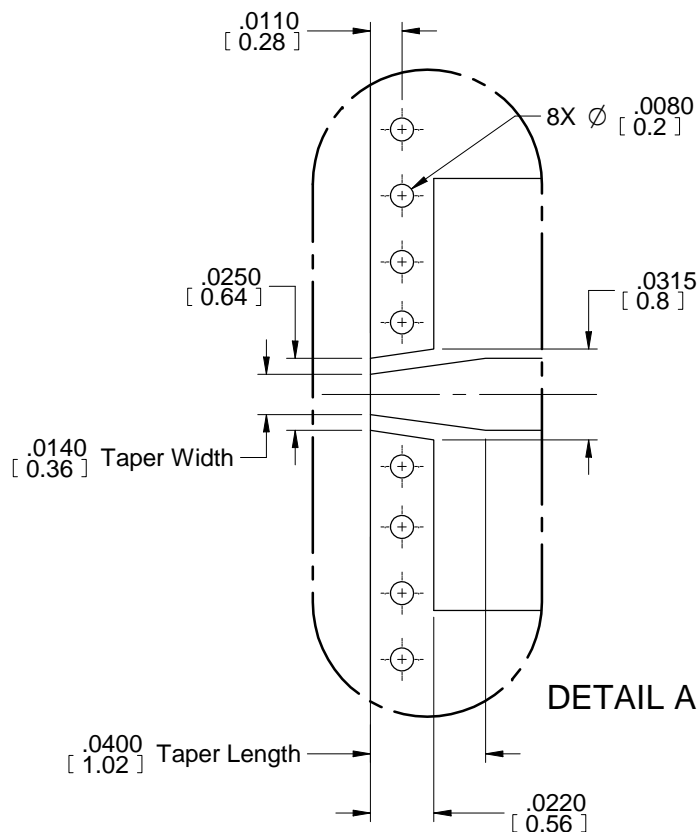
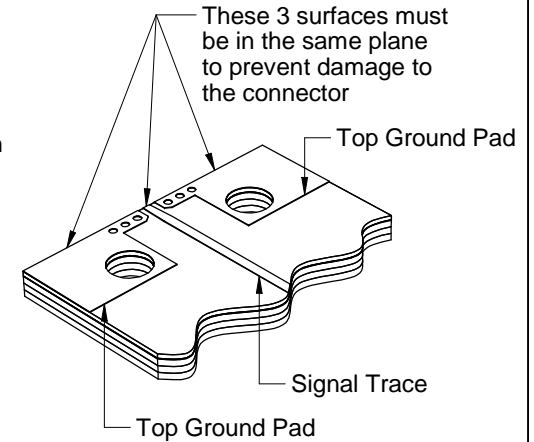
Giga Probes

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 10 MIL iSola Tachyon Dk = 3.02
4. Line Width = 25.0 MIL.
5. Launch Taper = 14 MIL. X 40 MIL.
6. Max Frequency = 70GHz
7. Hole Diameters are stated as finished hole size.
8. Plated through holes are to have a minimum of .001" copper.
9. No soldermask required.
10. Fabrication Tolerance: End product line widths and lands +/- .0005".
11. Copper Specification: 1/2 oz. CU ± .0002, 1.8 MILS Finished
12. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.



PCB Stackup



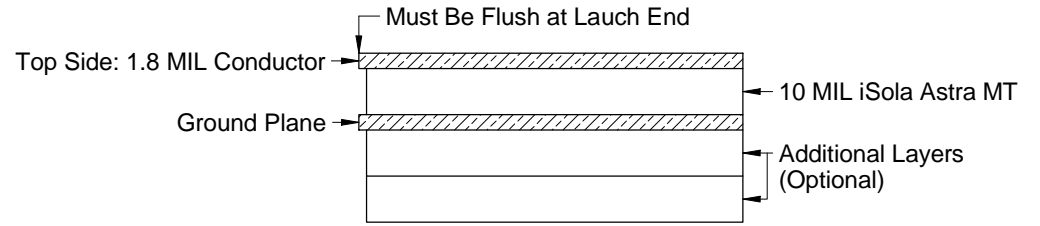
Mounting Holes			
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078



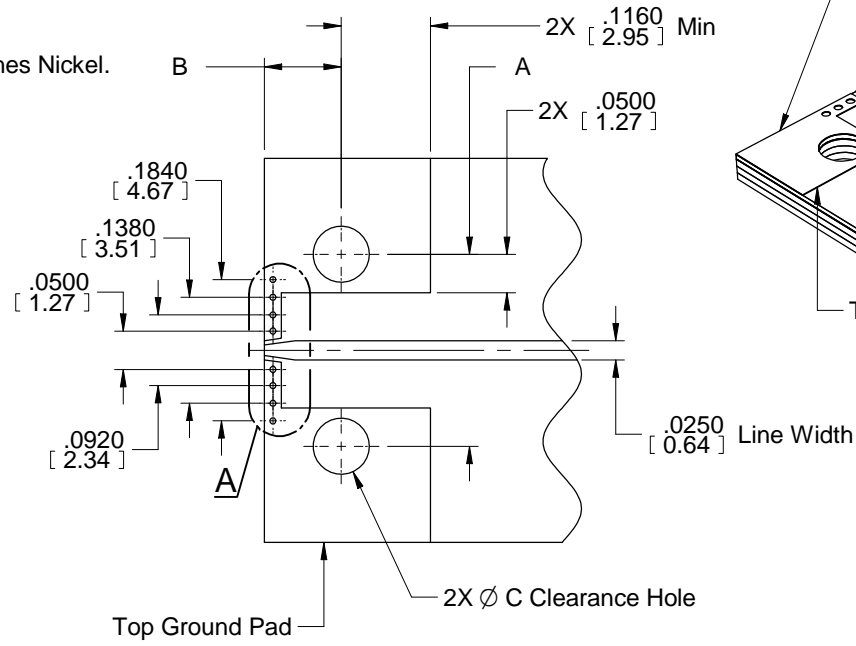
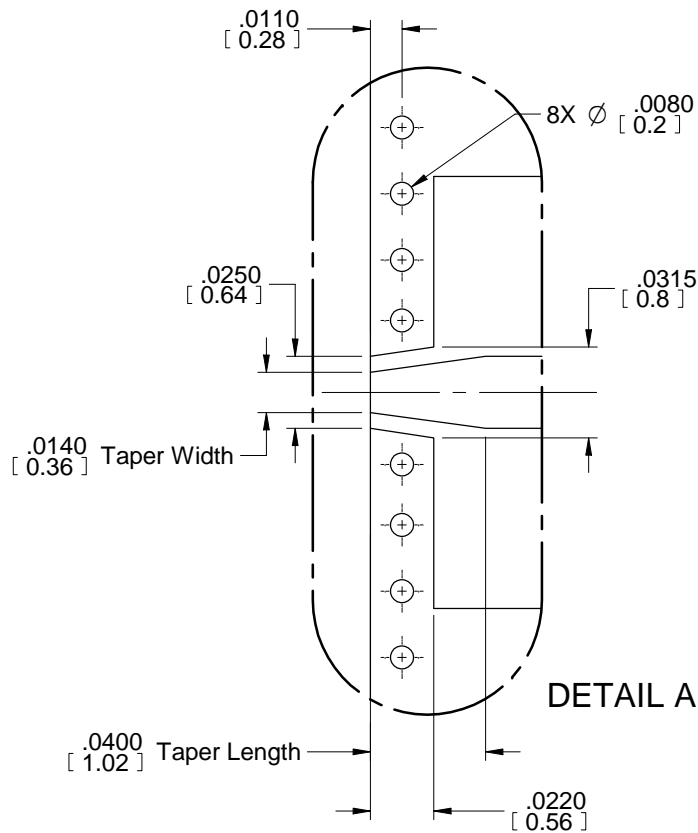
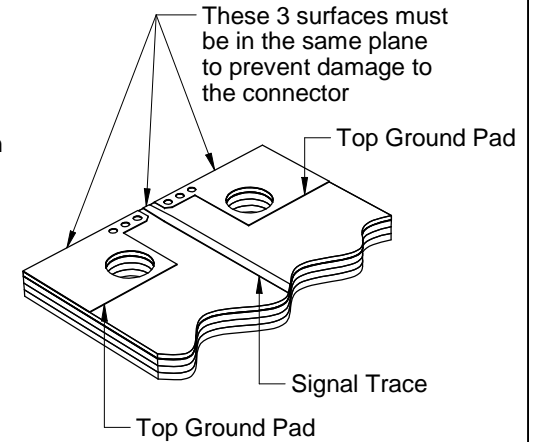
MATERIAL		037 Launch, Microstrip, 10MIL iSola Tachyon, 70GHz	
iSola Tachyon Dk = 3.02			
APPROVAL	DATE	DWG NO	REV
BR	02/02/16	EL-MS-M-10-TACHYON-037	B
FILE NAME: EL-MS-M-10-TACHYON-037, 10mil iSola Tachyon Edge Launch 70GHz.zpl			SHEET 1 OF 1

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 10 MIL iSola Astra MT Dk = 3.02
4. Line Width = 25.0 MIL.
5. Launch Taper = 14 MIL. X 40 MIL.
6. Max Frequency = 70GHz
7. Hole Diameters are stated as finished hole size.
8. Plated through holes are to have a minimum of .001" copper.
9. No soldermask required.
10. Fabrication Tolerance: End product line widths and lands +/- .0005".
11. Copper Specification: 1/2 oz. CU ± .0002, 1.8 MILS Finished
12. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.



PCB Stackup



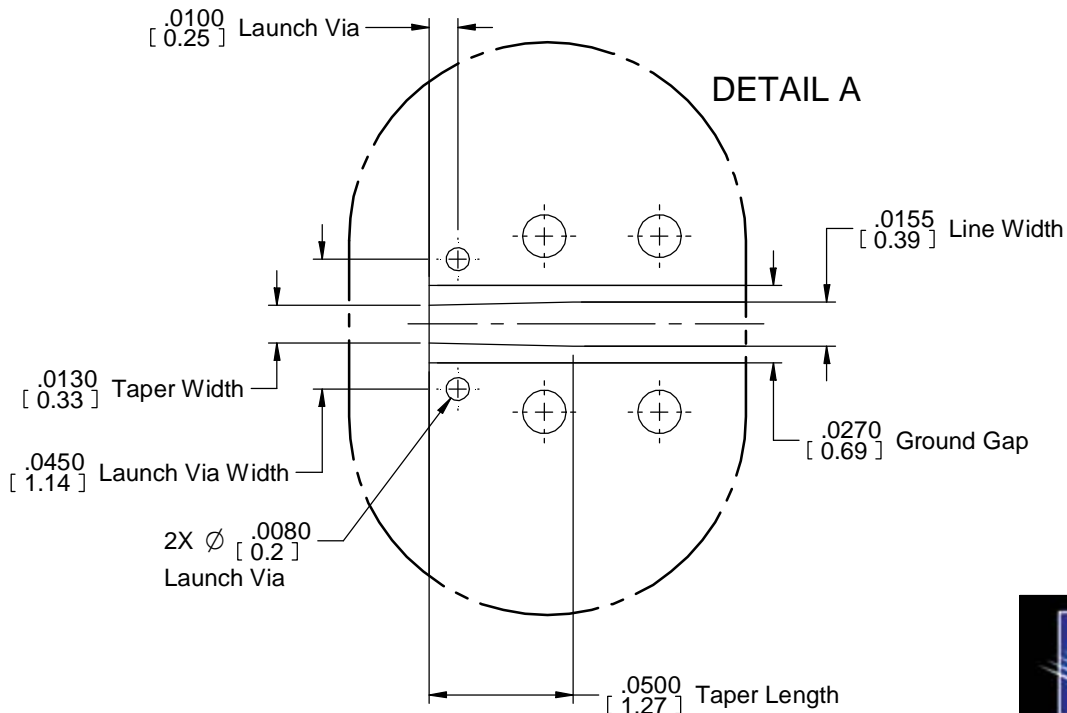
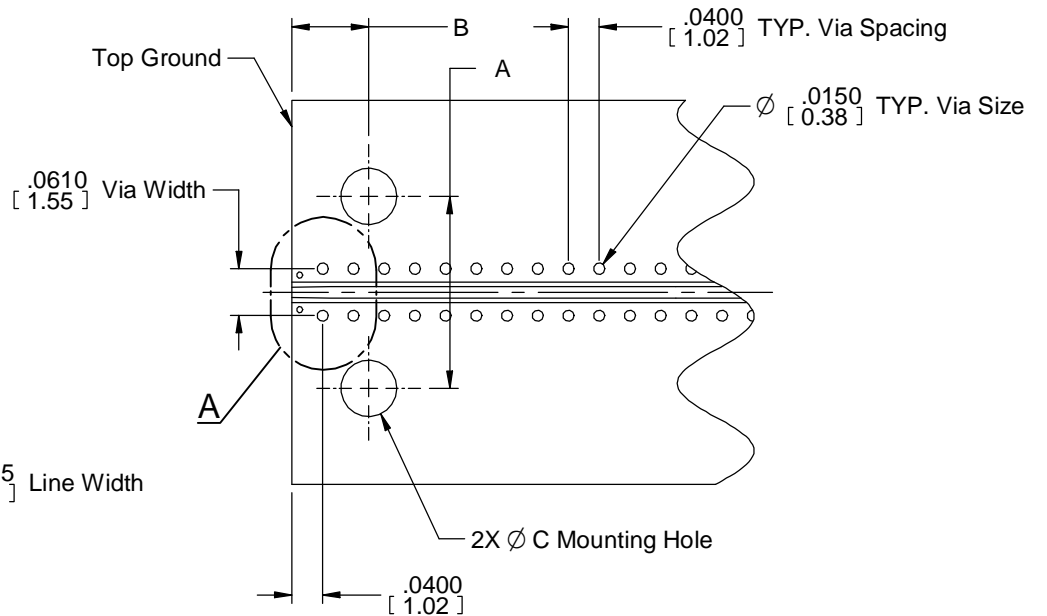
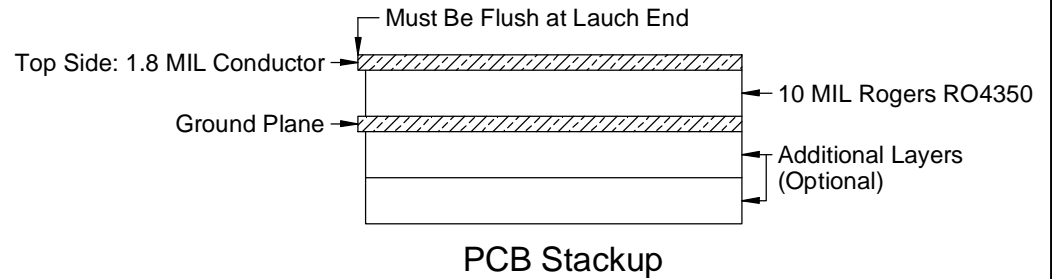
Mounting Holes			
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078




MATERIAL		036 Launch, Microstrip, 10MIL iSola Astra MT, 70GHz	
iSola Astra MT Dk = 3.02			
APPROVAL	DATE	DWG NO	REV
BR	02/02/16	EL-MS-M-10-ASTRA-036	C
FILE NAME: EL-MS-M-10-ASTRA-036, 10mil iSola Astra Edge Launch 70GHz.dft			SHEET 1 OF 1

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 10 MIL Rogers RO4350 Dk = 3.66
4. Mounting holes are not plated.
5. Line Width = 15.5 MIL.
6. Launch Taper = 13 MIL. X 50 MIL.
7. Max Frequency = 70GHz
8. Hole Diameters are stated as finished hole size.
9. Plated through holes are to have a minimum of .001" copper.
10. No soldermask required.
11. Fabrication Tolerance: End product line widths and lands +/- .0005".
12. Copper Specification: 1/2 oz. CU ± .0002, 1.8 MILS Finished
13. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.

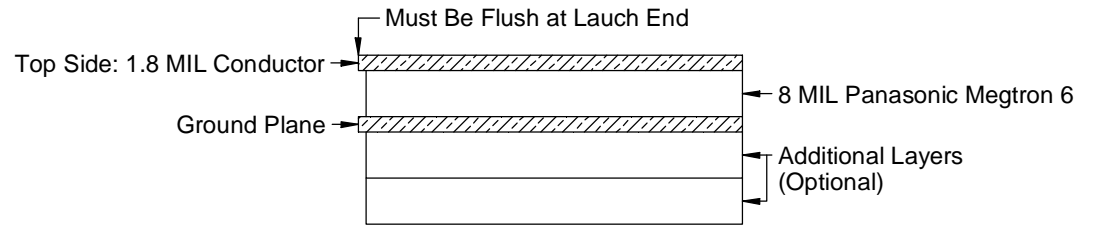


Mounting Holes			
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078

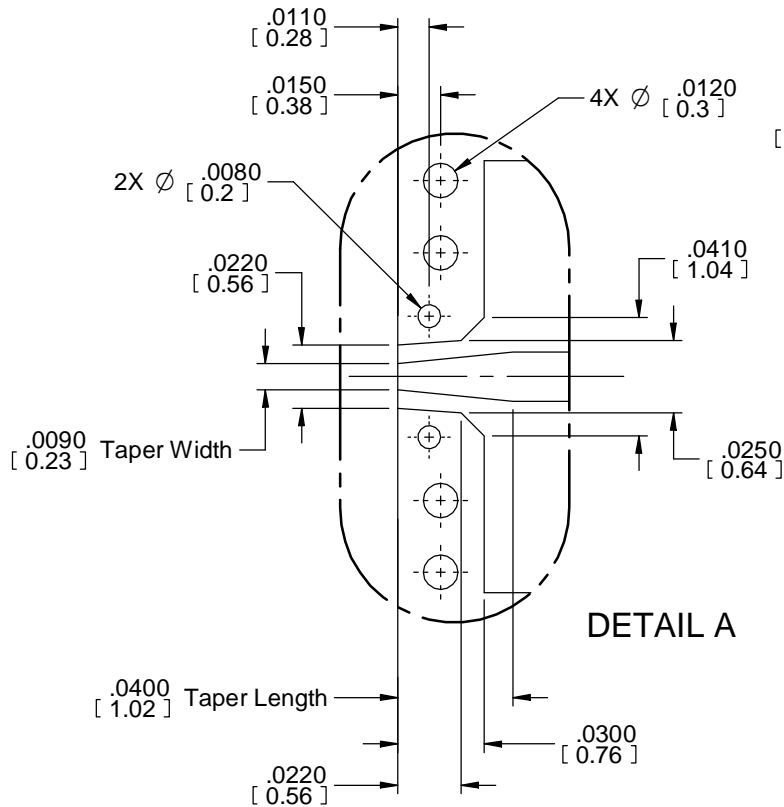
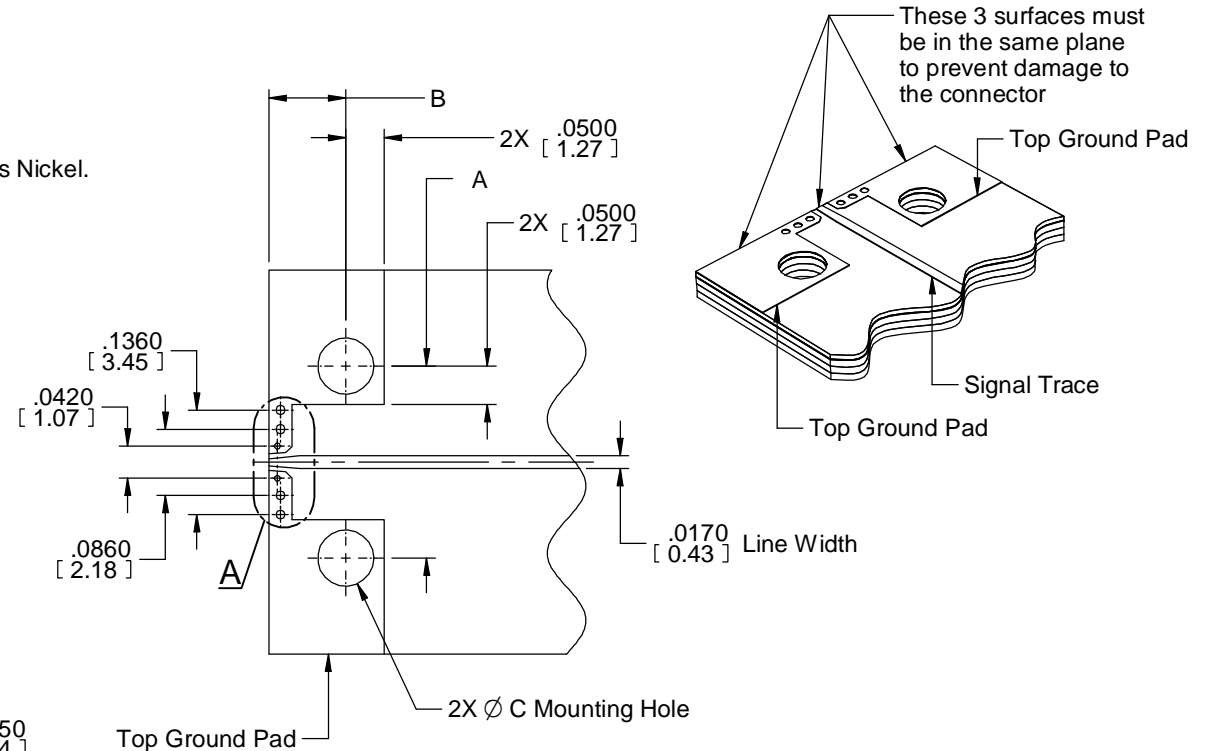
 SIGNAL MICROWAVE	MATERIAL		035 Launch, Grounded Coplaner Wave Guide, 10mil Rogers RO4350, 70GHz	
	ROGERS RO4350 Dk = 3.66			
APPROVAL	DATE	DWG NO	EL-GC-M-10-RO4350-035	REV
<i>BR</i>	05/28/15			A
FILE NAME: EL-GC-M-10-RO4350-035 Edge Launch.dft			SHEET 1 OF 1	

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 8 MIL Panasonic Megtron 6 Dk = 3.6
4. Line Width = 17.0 MIL.
5. Launch Taper = 9 MIL. X 40 MIL.
6. Max Frequency = 70GHz
7. Hole Diameters are stated as finished hole size.
8. Plated through holes are to have a minimum of .001" copper.
9. No soldermask.
10. Fabrication Tolerance: End product line widths and lands +/- .0005".
11. Copper Specification: 1/2 oz. Cu ± .0002, 1.8 MILS Finished
12. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.



PCB Stackup



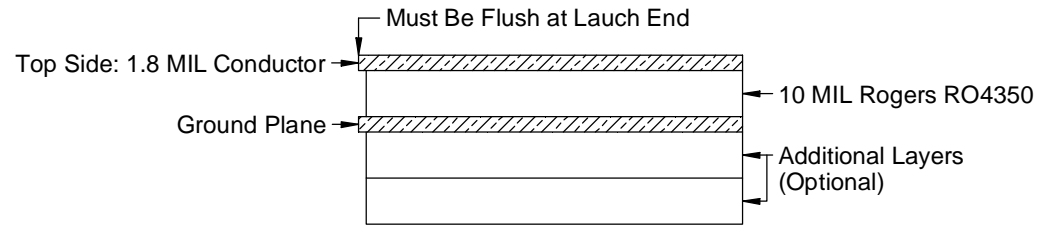
Mounting Holes			
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078



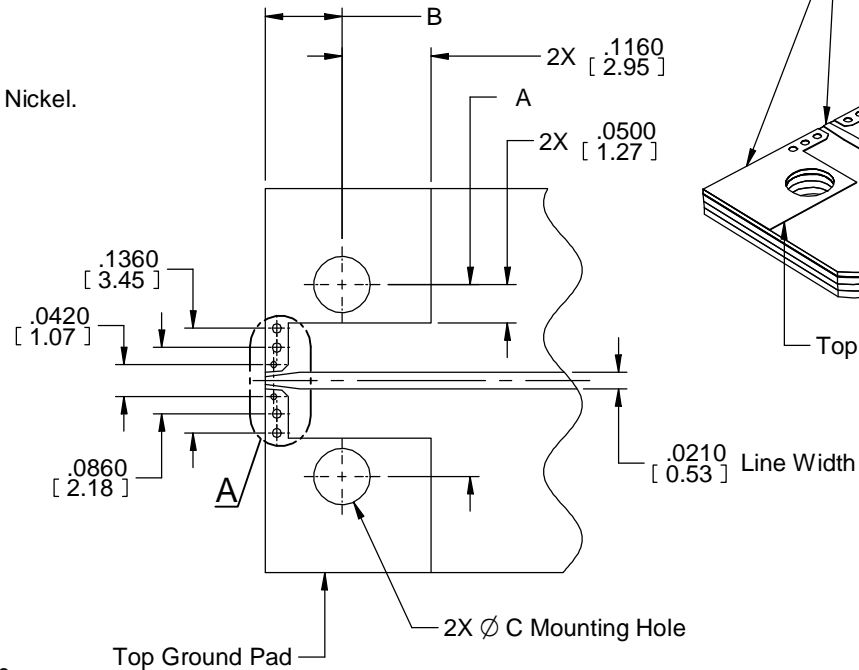
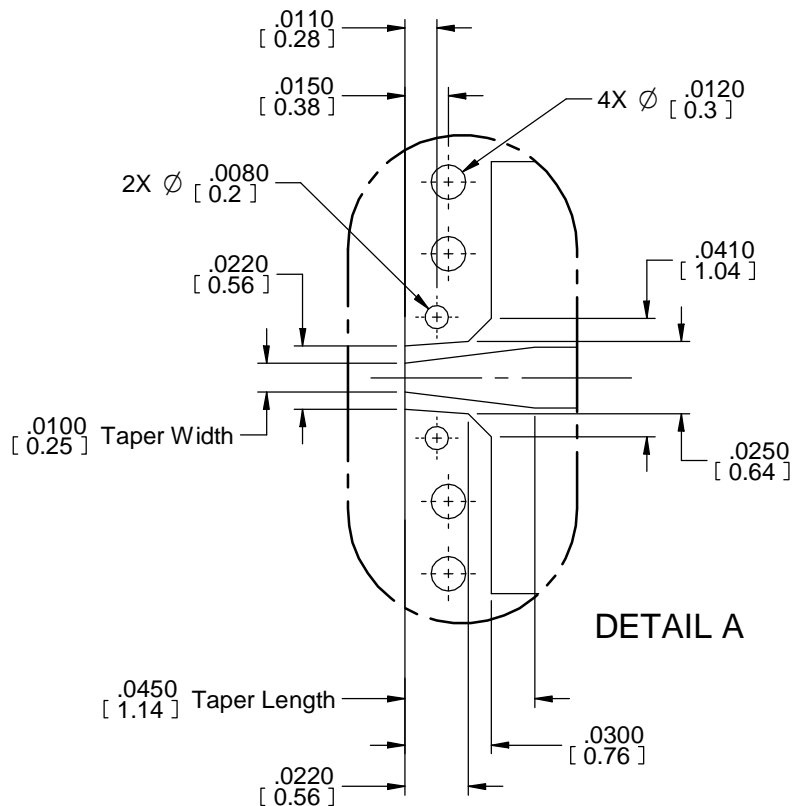
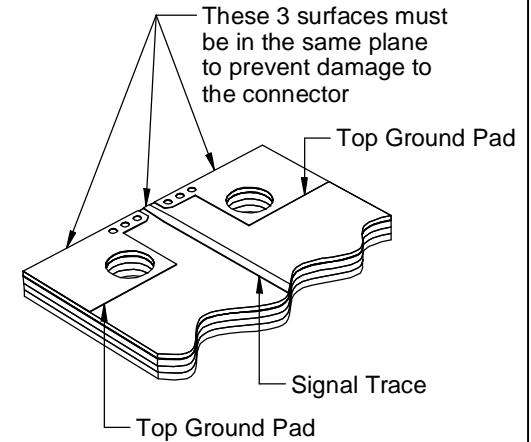
MATERIAL		034 Launch, Microstrip, 8MIL Megtron 6, 70GHz	
Panasonic Megtron 6 DK = 3.6			
APPROVAL	DATE	DWG NO	REV
BR	10/05/15	EL-MS-M-08-MEGTRON6-034	B
FILE NAME: EL-MS-M-08-MEGTRON6-034_8milMegtron 6 Edge Launch 70GHz.dft			SHEET 1 OF 1

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 10 MIL Rogers RO4350 Dk = 3.66
4. Line Width = 21.0 MIL.
5. Launch Taper = 10 MIL. X 45 MIL.
6. Max Frequency = 70GHz
7. Hole Diameters are stated as finished hole size.
8. Plated through holes are to have a minimum of .001" copper.
9. No soldermask.
10. Fabrication Tolerance: End product line widths and lands +/- .0005".
11. Copper Specification: 1/2 oz. Cu ± .0002, 1.8 MILS Finished
12. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.



PCB Stackup



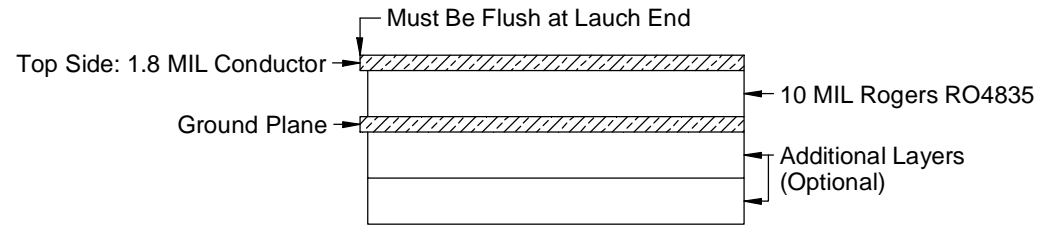
Mounting Holes			
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078



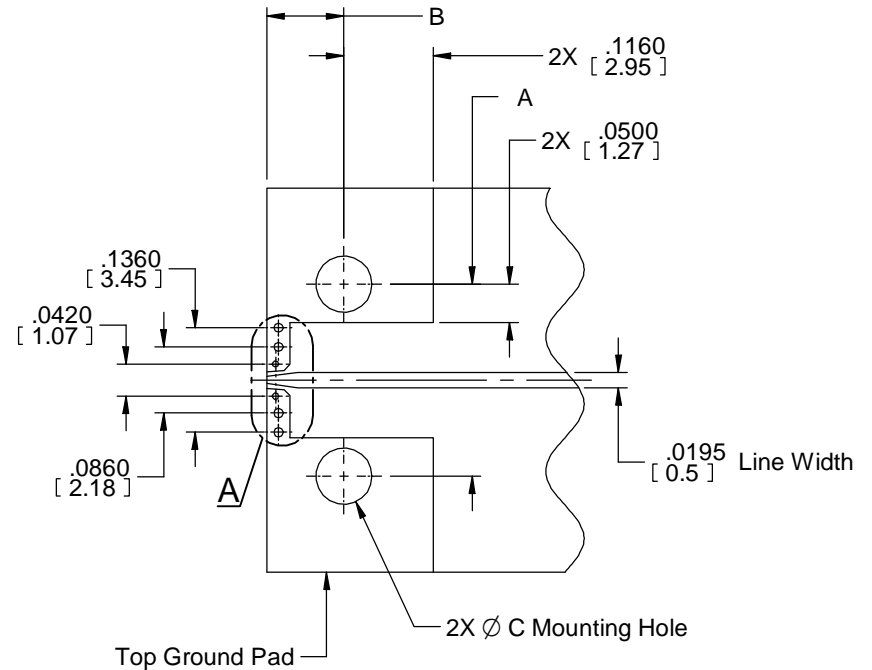
MATERIAL		033 Launch, Microstrip, 10MIL Rogers RO4350, 70GHz	
ROGERS RO4350 Dk = 3.66			
APPROVAL	DATE	DWG NO	REV
BR	10/07/15	EL-MS-M-05-RO4350-033	B
FILE NAME: EL-MS-M-10-RO4350-033, 10mil RO4350 Edge Launch 70GHz.dft			SHEET 1 OF 1

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 10 MIL Rogers RO4835 Dk = 3.66
4. Mounting holes are not plated.
5. Line Width = 19.5 MIL.
6. Launch Taper = 9 MIL. X 40 MIL.
7. Max Frequency = 70GHz
8. Hole Diameters are stated as finished hole size.
9. Plated through holes are to have a minimum of .001" copper.
10. No soldermask required.
11. Fabrication Tolerance: End product line widths and lands +/- .0005".
12. Copper Specification: 1/2 oz. CU ± .0002, 1.8 MILS Finished
13. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.

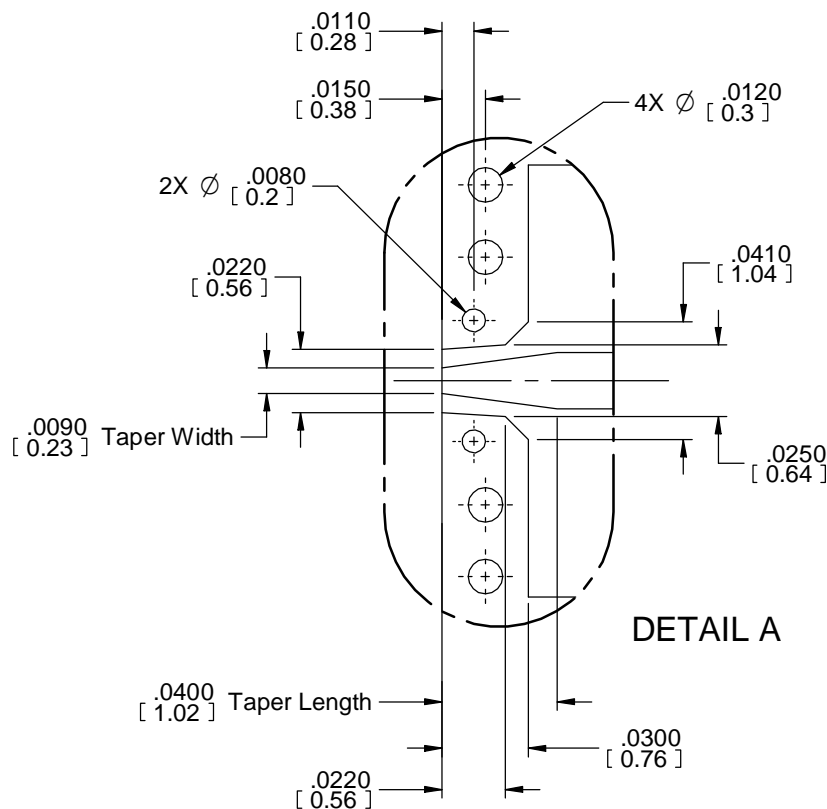


PCB Stackup



Mounting Holes

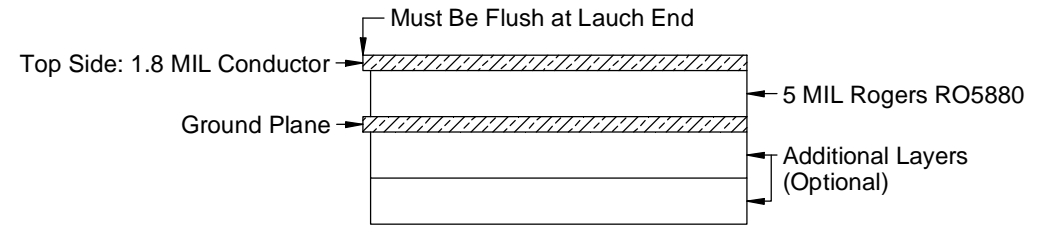
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078



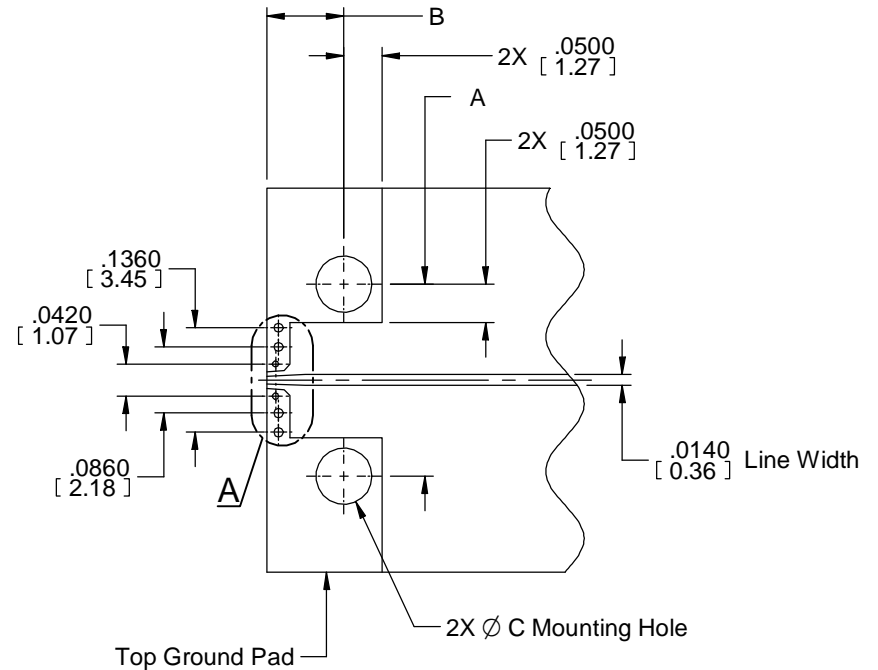
MATERIAL		032 Launch, Microstrip, 10MIL Rogers RO4835, 70GHz	
ROGERS RO4835 Dk = 3.66			
APPROVAL	DATE	DWG NO	REV
BR	05/26/15	EL-MS-M-05-RO4835-032	A
FILE NAME: EL-MS-M-10-RO4835-032, 10mil RO4835 Edge Launch 70GHz.dft			SHEET 1 OF 1

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 5 MIL Rogers RO5880 Dk = 2.20
4. Mounting holes are not plated.
5. Line Width = 14.0 MIL.
6. Launch Taper = 10 MIL. X 50 MIL.
7. Max Frequency = 70GHz
8. Hole Diameters are stated as finished hole size.
9. Plated through holes are to have a minimum of .001" copper.
10. No soldermask required.
11. Fabrication Tolerance: End product line widths and lands +/- .0005".
12. Copper Specification Signal Size: 1/2 oz. CU ± .0002, 1.8 MILS Finished
13. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.

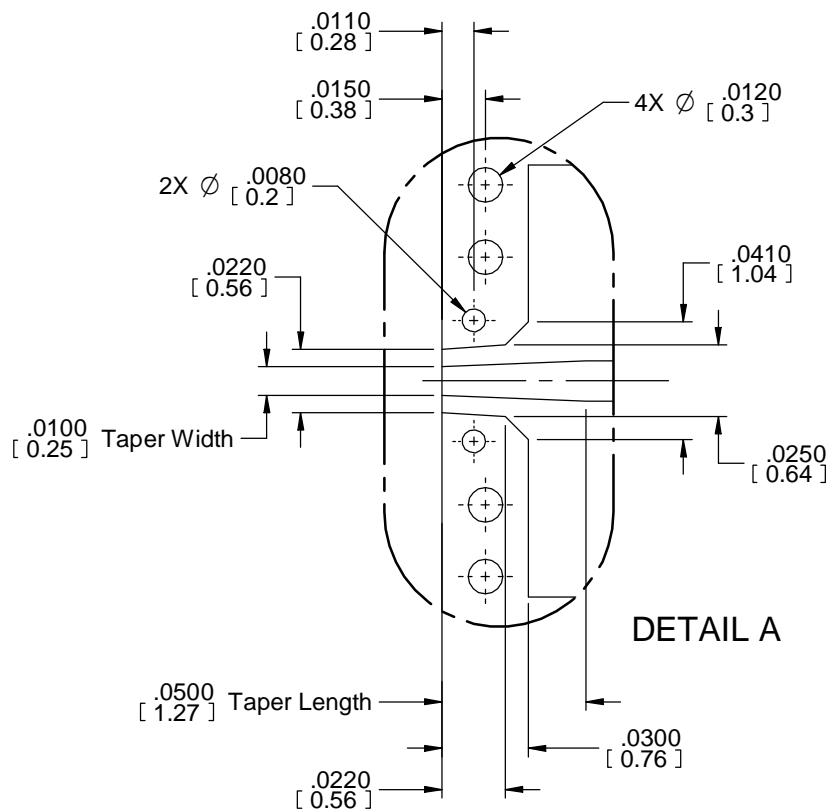


PCB Stackup



Mounting Holes

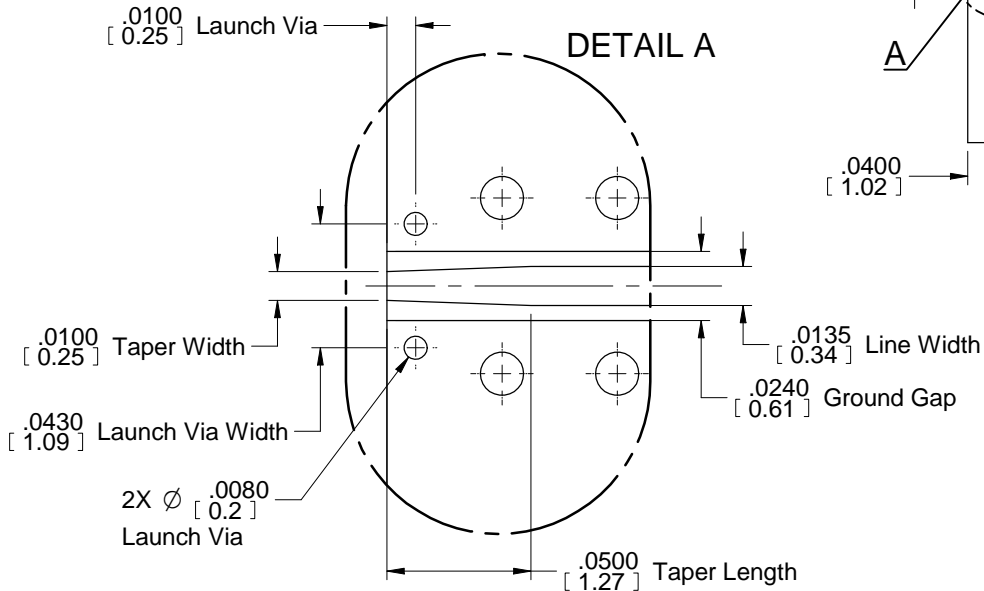
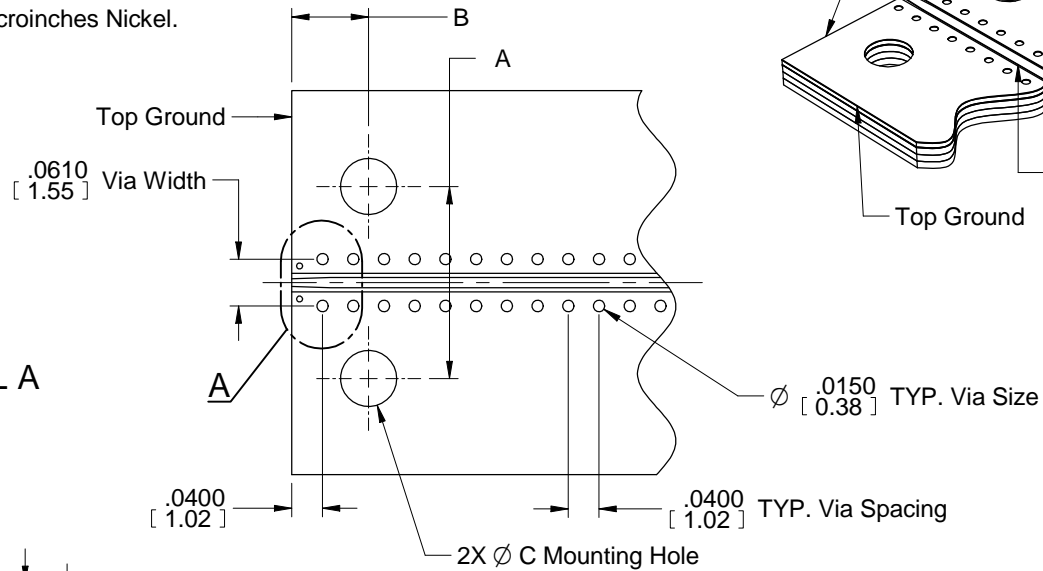
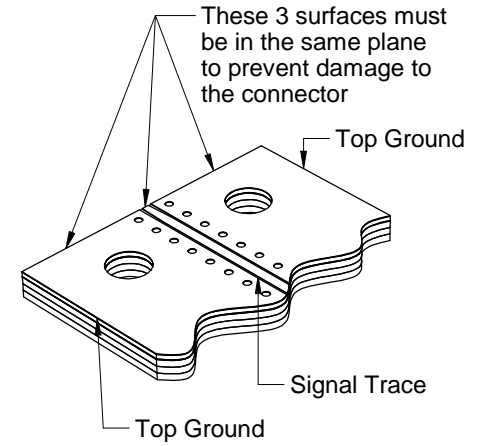
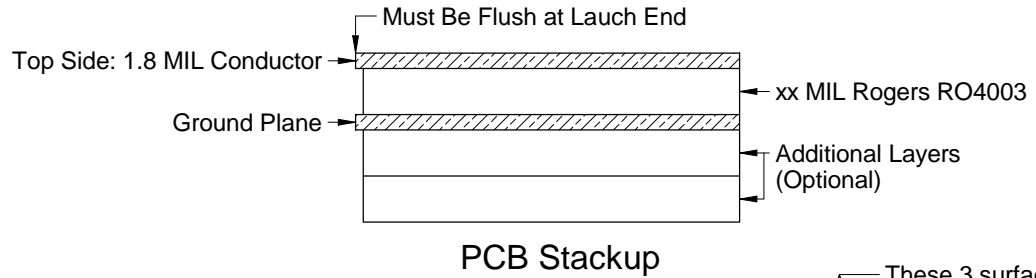
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078



MATERIAL		031 Launch, Microstrip, 5MIL Rogers RO5880, 70GHz	
ROGERS RO5880 Dk = 2.20			
APPROVAL	DATE	DWG NO	REV
BR	05/26/15	EL-MS-M-05-RO5880-031	A
FILE NAME: EL-MS-M-05-RO5880-031, 5mil RO5880 Edge Launch 70GHz.dft			SHEET 1 OF 1

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 8 MIL Rogers RO4003 Dk = 3.55
4. Line Width = 13.5 MIL.
5. Launch Taper = 10 MIL. X 50 MIL.
6. Max Frequency = 70GHz
7. Hole Diameters are stated as finished hole size.
8. Plated through holes are to have a minimum of .001" copper.
9. No soldermask required.
10. Fabrication Tolerance: End product line widths and lands +/- .0005".
11. Copper Specification: 1/2 oz. CU ± .0002, 1.8 MILS Finished
12. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.



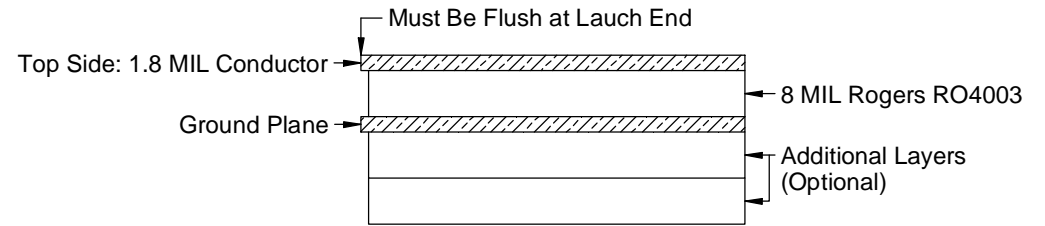
Mounting Holes			
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078



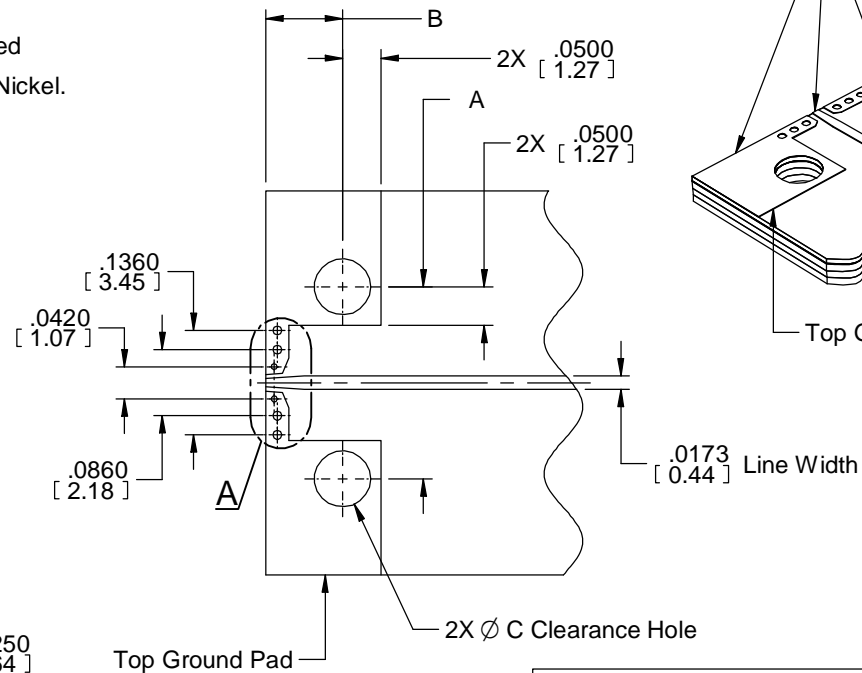
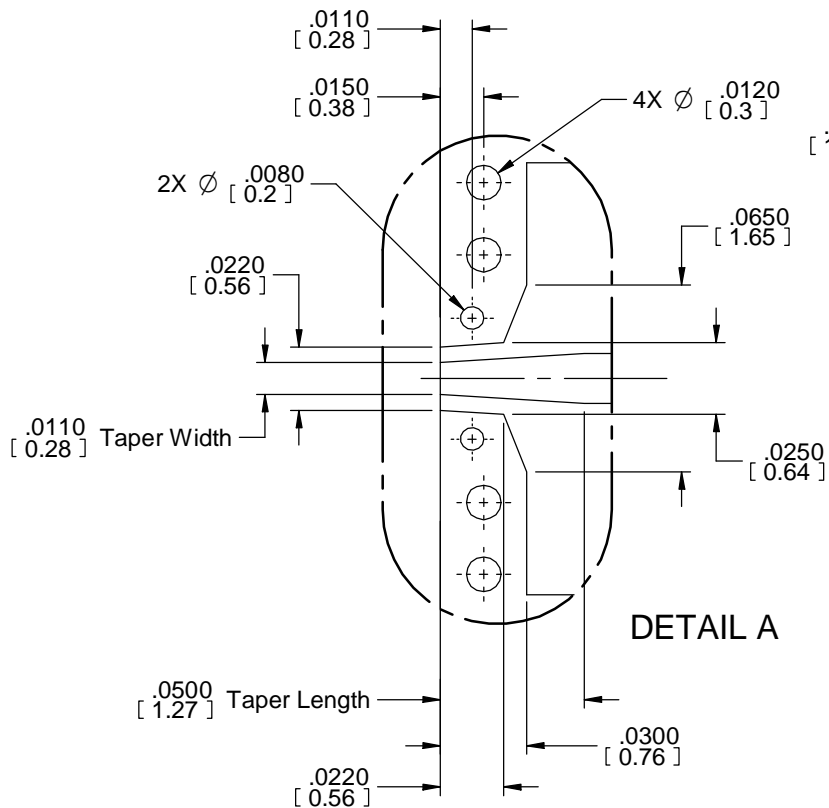
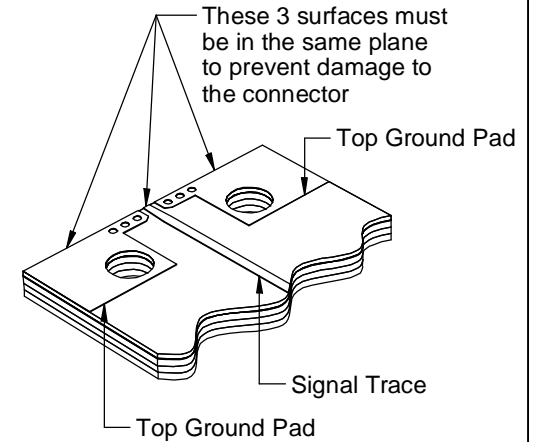
MATERIAL		021 Launch, Grounded Coplaner Wave Guide, 8mil RO4003, 70GHz	
Rogers RO4003 Dk = 3.55			
APPROVAL	DATE	DWG NO	REV
BR	02/02/16	EL-GC-M-08-RO4003-021	B
FILE NAME: EL-GC-M-08-RO4003-021, 8mil RO4003 Edge Launch 70GHz.dft			SHEET 1 OF 1

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 8 MIL Rogers RO4003 Dk = 3.55
4. Line Width = 17.3 MIL.
5. Launch Taper = 11 MIL. X 50 MIL.
6. Max Frequency = 70GHz
7. Hole Diameters are stated as finished hole size.
8. Plated through holes are to have a minimum of .001" copper.
9. No soldermask required.
10. Fabrication Tolerance: End product line widths and lands +/- .0005".
11. Copper Specification Signal Size: 1/2 oz. CU ± .0002, 1.8 MILS Finished
12. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.



PCB Stackup



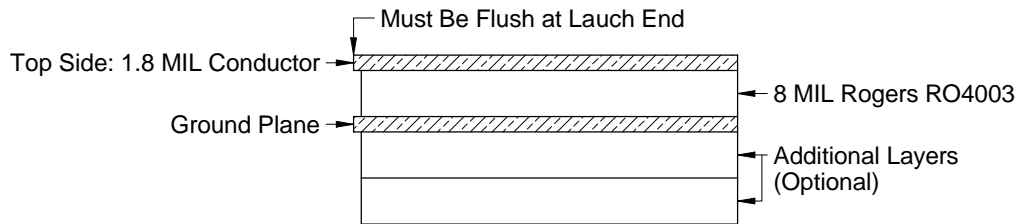
Mounting Holes			
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078



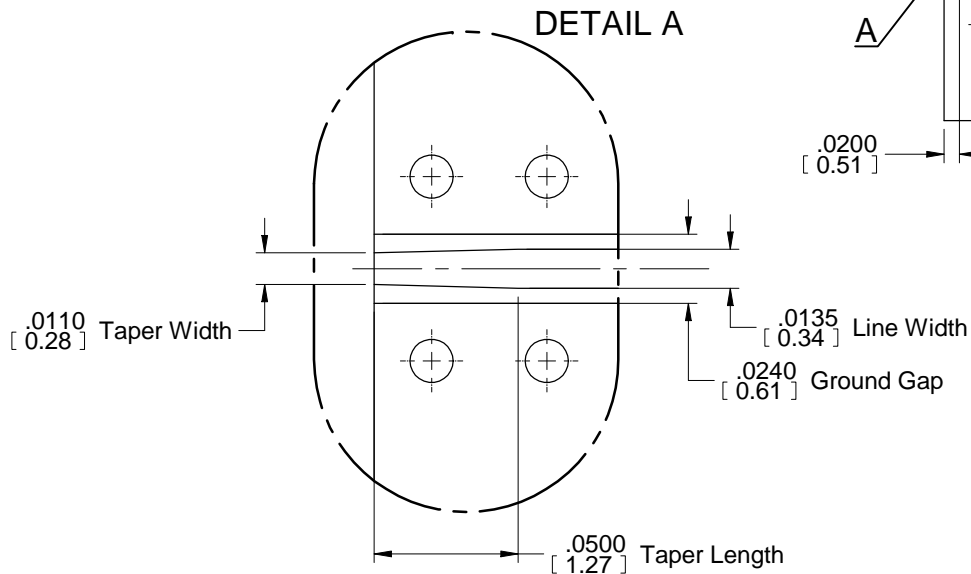
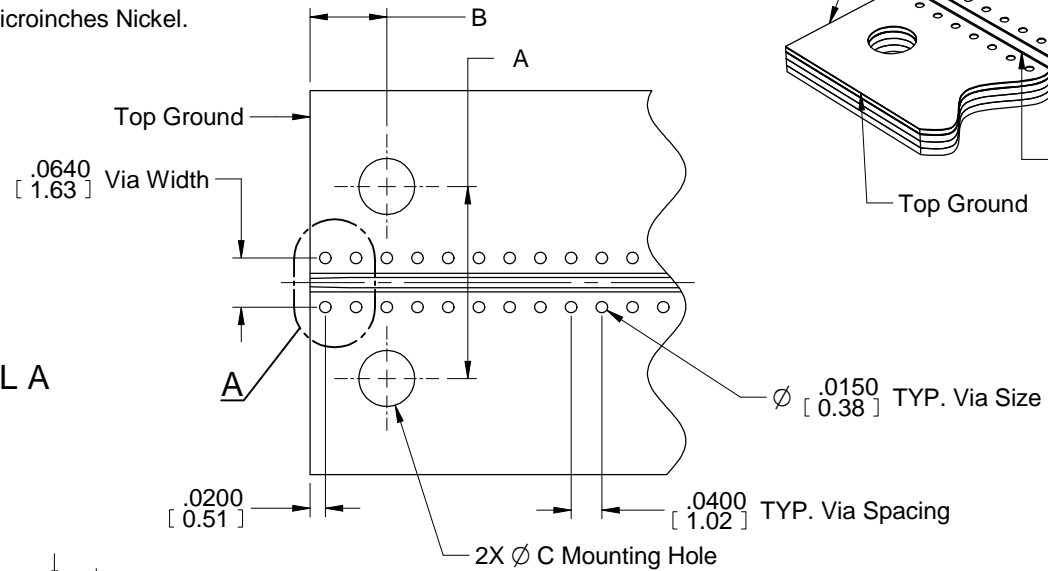
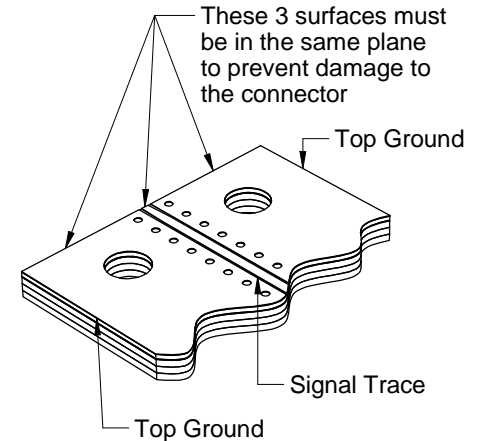
MATERIAL		020 Launch, Microstrip, 8MIL RO4003, 70GHz	
Rogers RO4003 Dk = 3.55			
APPROVAL	DATE	DWG NO	REV
BR	06/12/15	EL-MS-M-08-RO4003-020	A
FILE NAME: EL-MS-M-08-RO4003-020, 8mil RO4003 Edge Launch 70GHz.dft			SHEET 1 OF 1

Notes (Unless Otherwise Specified):


1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 8 MIL Rogers RO4003 Dk =3.55
4. Line Width =13.5 MIL.
5. Launch Taper = 11 MIL. X 50 MIL.
6. Max Frequency = 40GHz
7. Hole Diameters are stated as finished hole size.
8. Plated through holes are to have a minimum of .001" copper.
9. No soldermask required.
10. Fabrication Tolerance: End product line widths and lands +/- .0005".
11. Copper Specification: 1/2 oz. CU ± .0002, 1.8 MILS Finished
12. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.



PCB Stackup

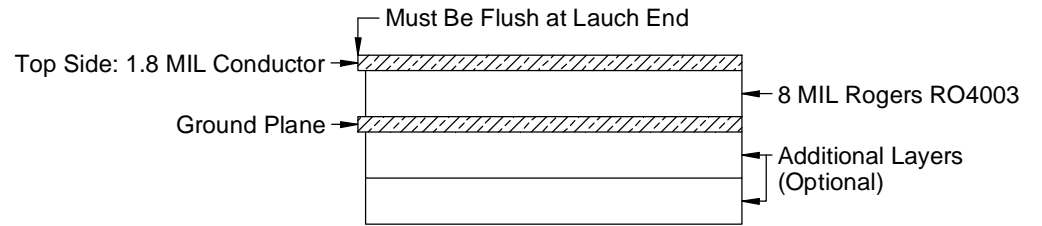


Mounting Holes			
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078

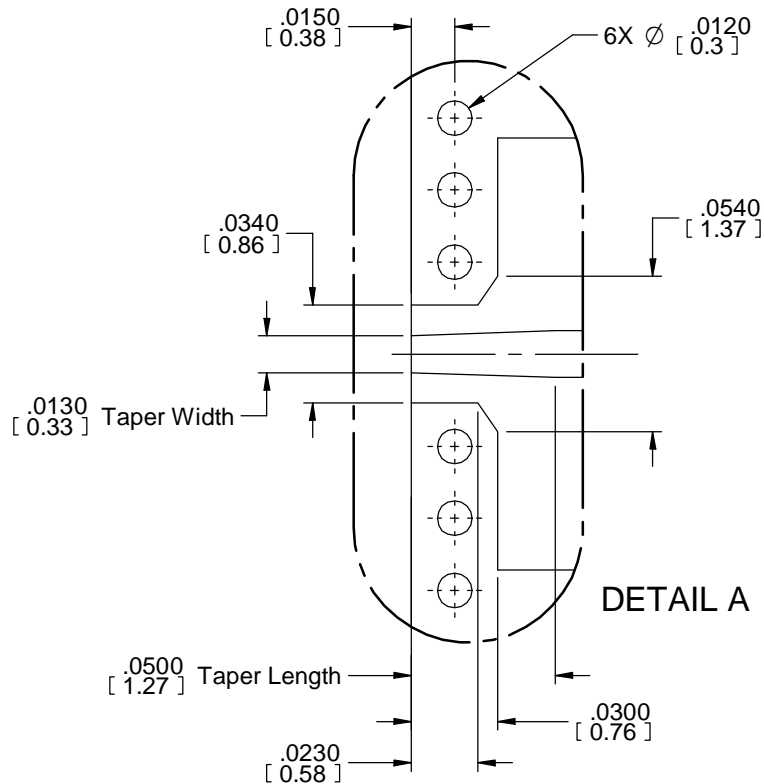
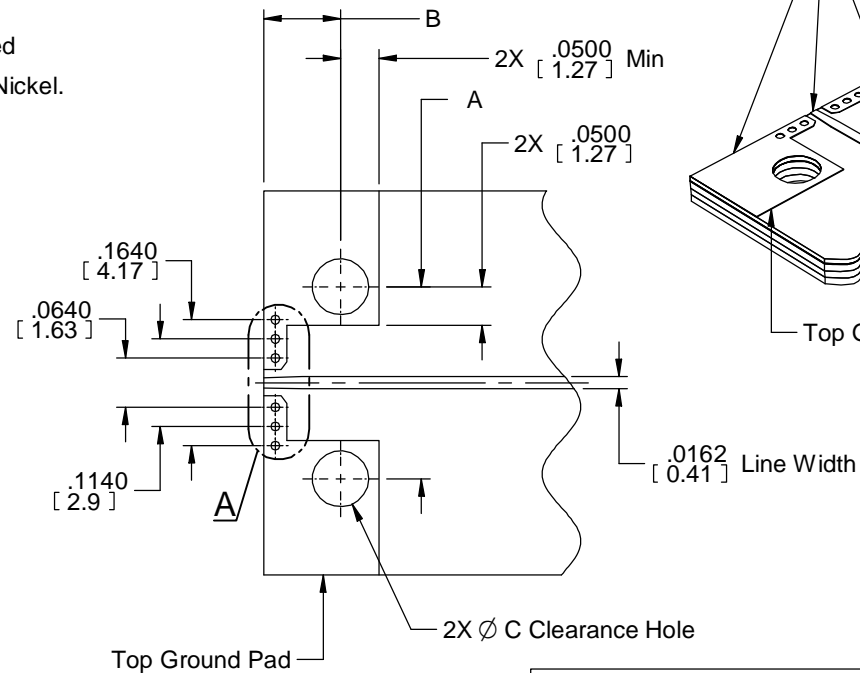
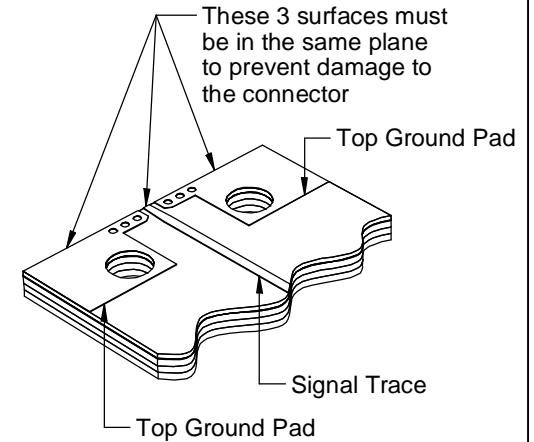
 SIGNAL MICROWAVE	MATERIAL		008 Launch, Grounded Coplaner Wave Guide, 8mil Rogers RO4003, 40GHz	
	Rogers RO4003 Dk = 3.55			
APPROVAL	DATE	DWG NO	REV	
<i>BR</i>	02/02/16	EL-GC-M-08-RO4003-008	C	
FILE NAME: EL-GC-M-08-RO4003-008, 8mil RO4003 Edge Launch 40GHz.dft			SHEET 1 OF 1	

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 8 MIL Rogers RO4003 Dk = 3.55
4. Line Width = 16.2 MIL.
5. Launch Taper = 13 MIL. X 50 MIL.
6. Max Frequency = 40GHz
7. Hole Diameters are stated as finished hole size.
8. Plated through holes are to have a minimum of .001" copper.
9. No soldermask.
10. Fabrication Tolerance: End product line widths and lands +/- .0005".
11. Copper Specification Signal Size: 1/2 oz. Cu ± .0002, 1.8 MILS Finished
12. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.



PCB Stackup



Mounting Holes			
Body Width	A	B	Ø C
.370 (Narrow)	.250	.100	.073
.500 (Standard)	.375	.110	.078



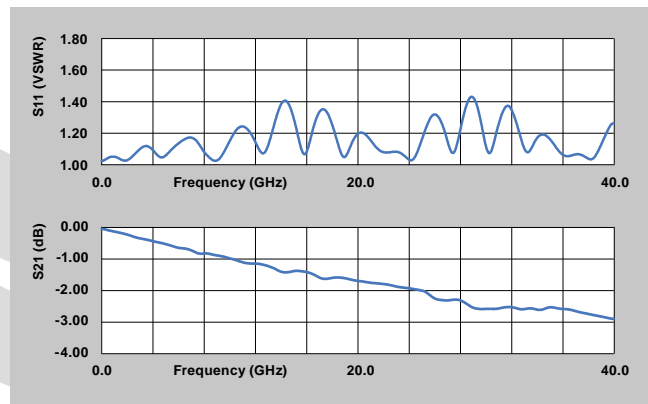
MATERIAL		007 Launch, Microstrip, 8MIL Rogers RO4003, 40GHz	
Rogers RO4003 Dk = 3.55			
APPROVAL	DATE	DWG NO	REV
BR	10/07/15	EL-MS-M-08-RO4003-007	B
FILE NAME: EL-MS-M-08-RO4003-007_8mil RO4003 Edge Launch 40GHz.dft			SHEET 1 OF 1



Signal Microwave

40 GHz Test Boards for Edge Launch Connectors

1" microstrip test board with typical data through 40 GHz:



Test board options and test board construction showing no bottom ground.



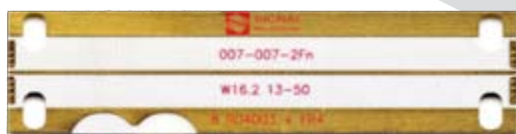
1" Grounded Coplanar Waveguide (GCPWG) on 8 mil RO4003 with FR-4 Backer



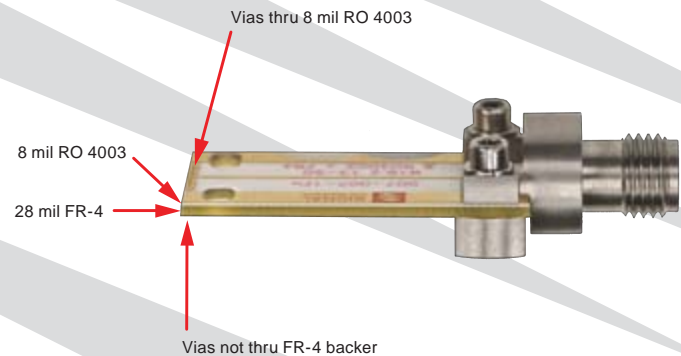
2" Grounded Coplanar Waveguide (GCPWG) on 8 mil RO4003 with FR-4 Backer



1" Microstrip on 8 mil RO4003 with FR-4



2" Microstrip on 8 mil RO4003 with FR-4



40 GHz Test Board Part Numbers:

- 007-007-1Fn** 1" Microstrip
- 007-007-2Fn** 2" Microstrip
- 008-008-1Fn** 1" Grounded Coplanar Waveguide (GCPWG)
- 008-008-2Fn** 2" Grounded Coplanar Waveguide (GCPWG)

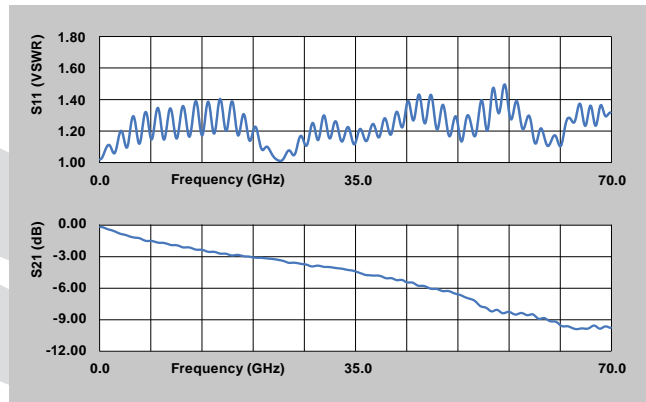
All test board designs are available at no charge. in .pdf and .dxf formats.



Signal Microwave

70 GHz Test Boards for Edge Launch Connectors

2" microstrip test board with typical data through 70 GHz:



Test board options and test board construction showing no bottom ground.



1" Microstrip on 8 mil RO4003 with FR-4



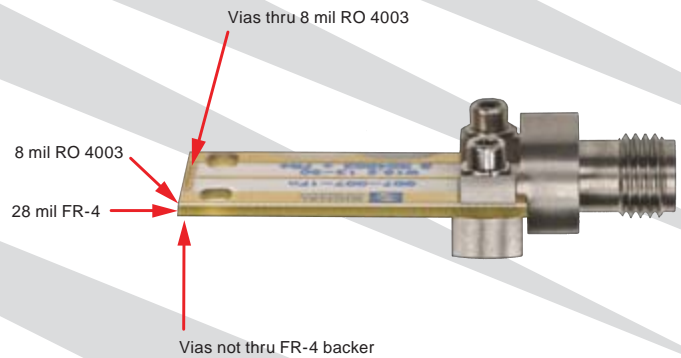
2" Microstrip on 8 mil RO4003 with FR-4



1" Grounded Coplanar Waveguide (GCPWG) on 8 mil RO4003 with FR-4 Backer



2" Grounded Coplanar Waveguide (GCPWG) on 8 mil RO4003 with FR-4 Backer



Current Board Part Numbers:

020-020-1Fn 1" Microstrip

020-020-2Fn 2" Microstrip

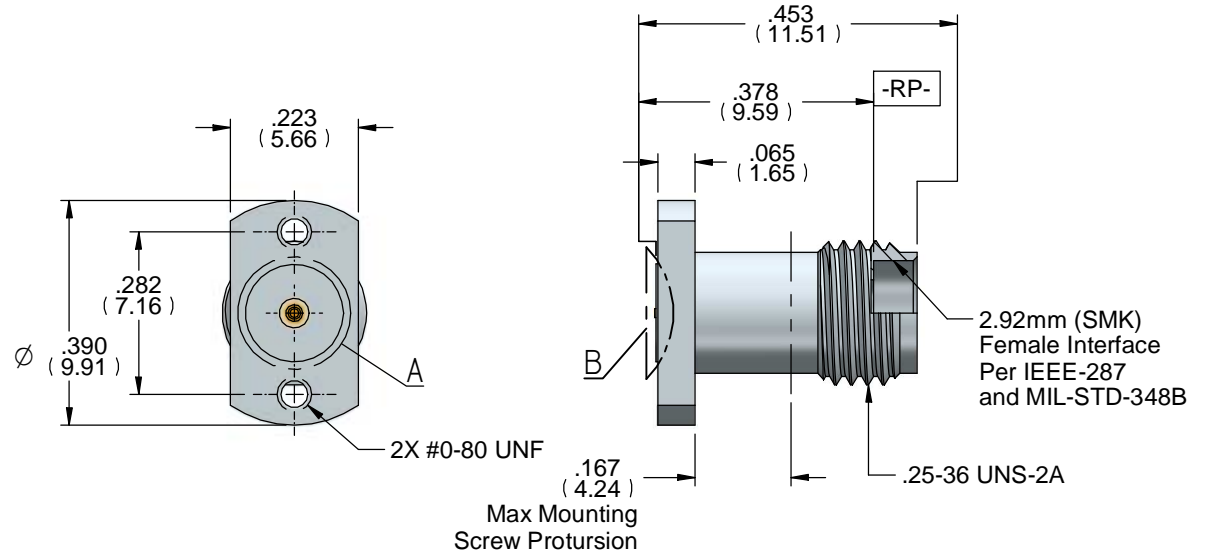
021-021-1Fn 1" Grounded Coplanar Waveguide (GCPWG)

021-021-2Fn 2" Grounded Coplanar Waveguide (GCPWG)

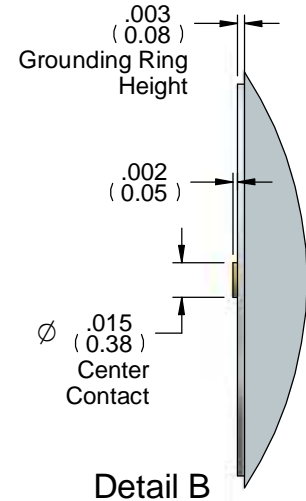
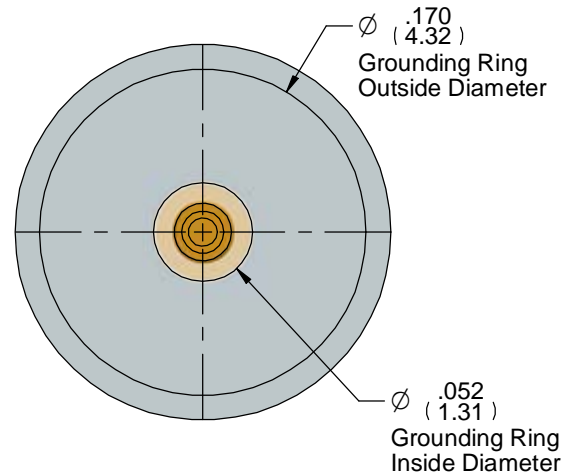
All test board designs are available at no charge in .pdf and .dxf formats.



VLF40-002 2.92mm Vertical Launch, 40GHz



MATERIAL TABLE	
ITEM	MATERIAL
Housing	303 Stainless Steel
Dielectric	Neoflon
Center Conductor	Gold Plated BeCu



Notes (Unless Otherwise Specified):

1. All Dimensions are in Inches.
2. All Angles are in Degrees.
3. All Dimensions in (XXX) are in Millimeters.

APPROVAL	DATE	DWG NO	REV
<i>BR</i>	03/25/15	VLF40-002	B
FILE NAME: VLF40-002 Outline.dft			SHEET 1 OF 1

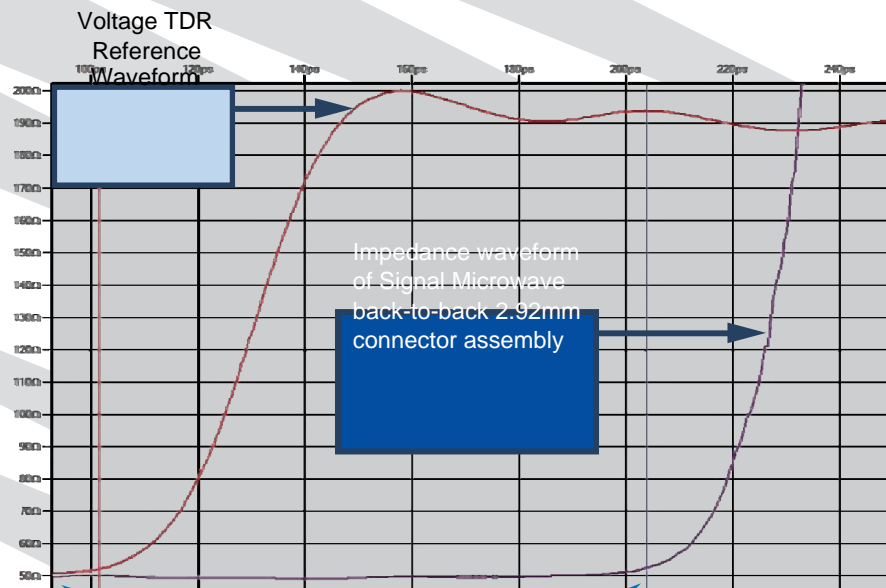


Signal Microwave VLF40

The Transparent Connector

2.92 mm Connector for the High Speed Digital Industry with Superior Electrical Performance

- 2.92 mm Interface
- Board Mounted
- 40 GHz Bandwidth
- Vertical Launch
- Screw-on Mounting
- Compression Fit
- No Soldering Required



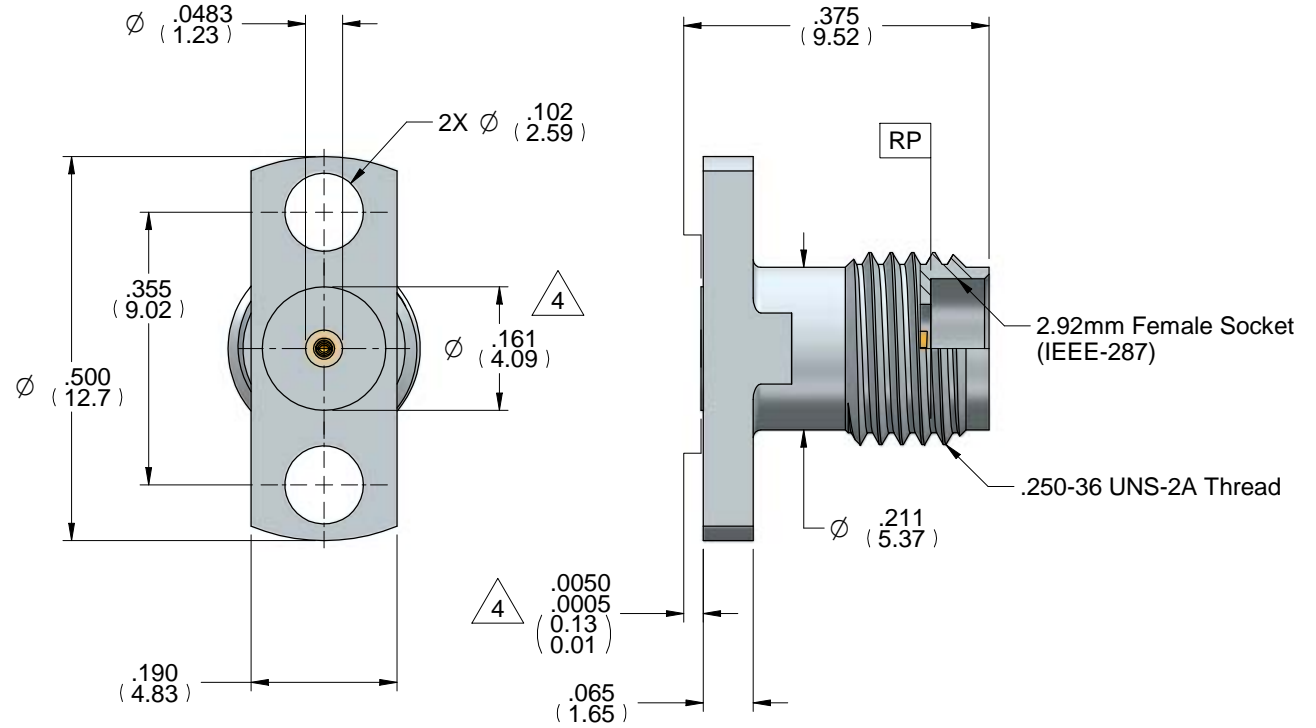
Typical Test Data
 TDR impedance test data of a back-to-back pair showing 50 ohms impedance through the connectors.

Signal Microwave, LLC



FRF40-003

2.92mm, .500 2 Hole Flange, 12mil



Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. All angles are in degrees.
3. Dimensions in [xxx] are in millimeters.

$\triangle 4$. 360° Metal Grounding Ring

MATERIAL TABLE

ITEM	MATERIAL
Housing	303 Stainless Steel, Steel Cres Alloy UNS S30300 per ASTM A582
Dielectric	Neoflon per ASTM D1430
Center Conductor	BeCu Alloy UNS C17300 Cond. TH04 per ASTM B196, Gold Plated per MIL-DTL-45204

APPROVAL	DATE	DWG NO	REV
BR	04/20/16	FRF40-003	C

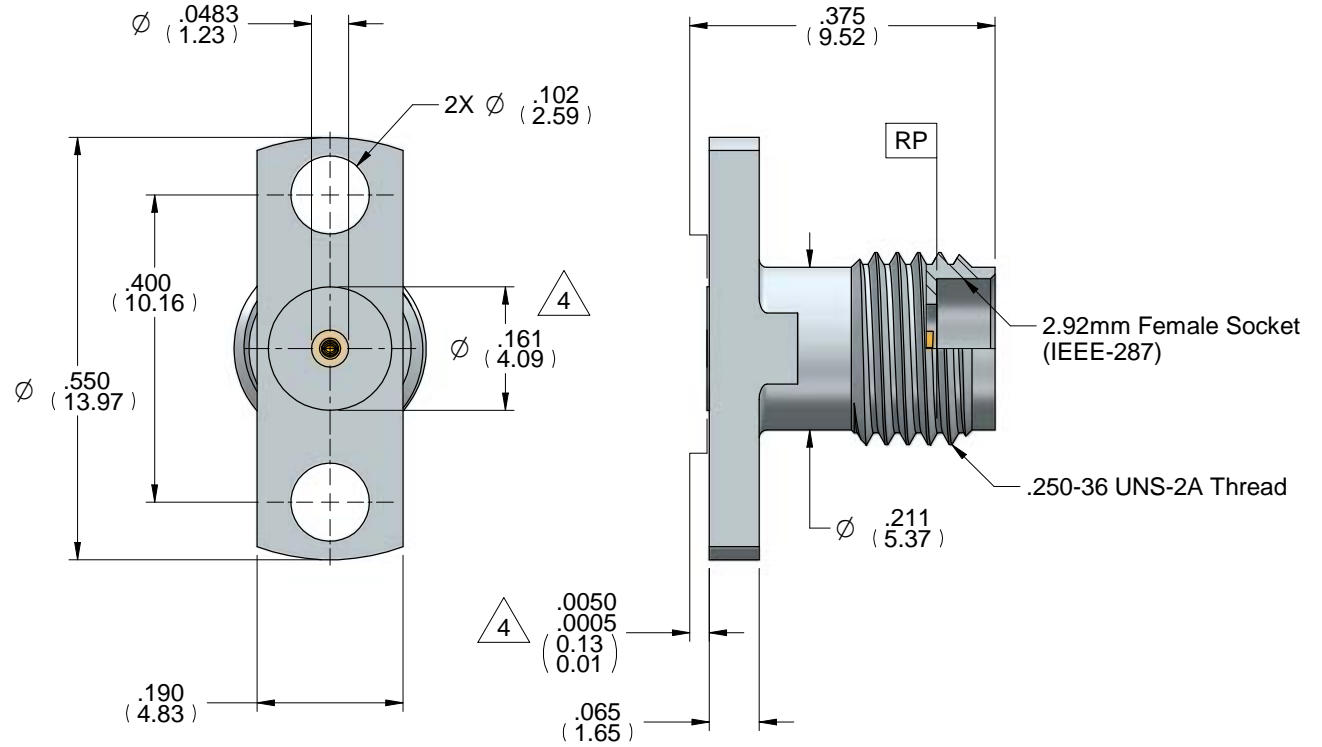
FILE NAME: FRF40-003 Outline.dft

SHEET 1 OF 1



FRF40-002

2.92mm, .550 2 Hole Flange, 12mil



Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. All angles are in degrees.
3. Dimensions in [xxx] are in millimeters.

4. 360° Metal Grounding Ring

MATERIAL TABLE

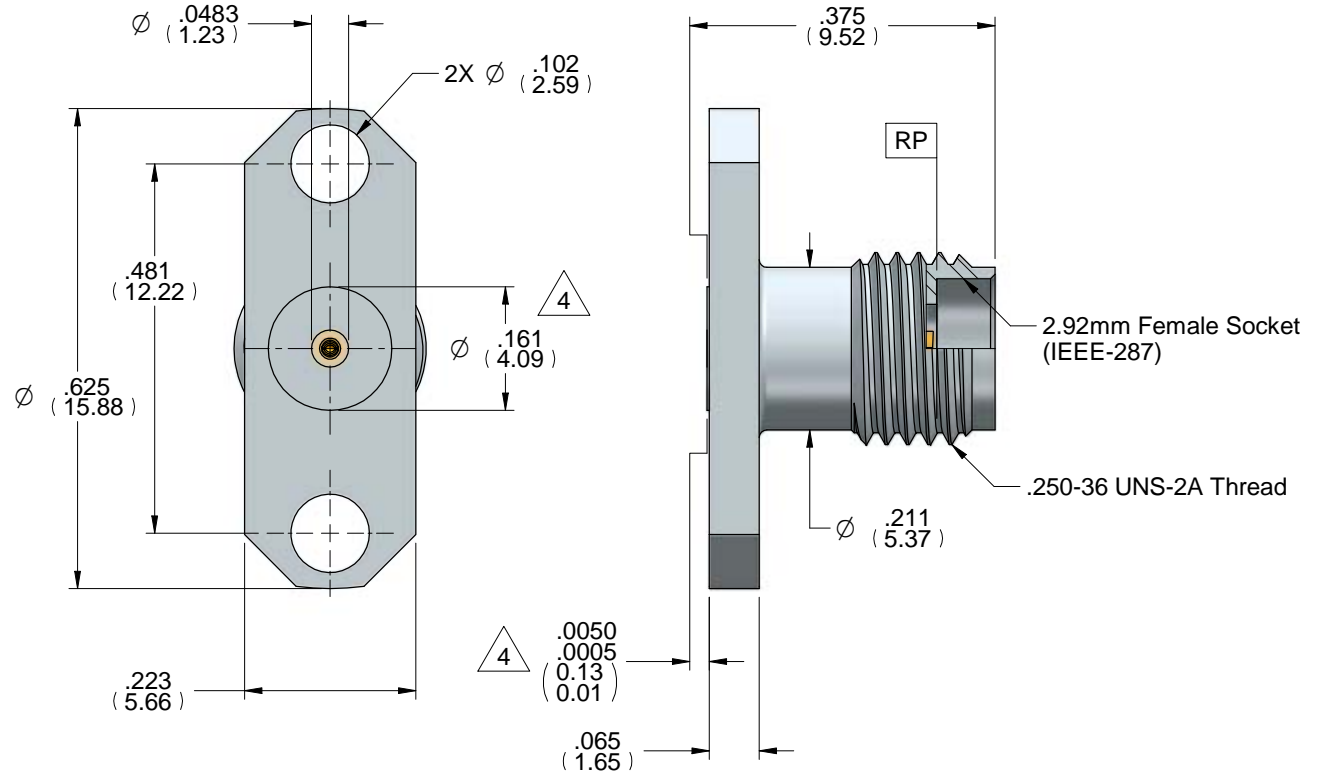
ITEM	MATERIAL
Housing	303 Stainless Steel, Steel Cres Alloy UNS S30300 per ASTM A582
Dielectric	Neoflon per ASTM D1430
Center Conductor	BeCu Alloy UNS C17300 Cond. TH04 per ASTM B196, Gold Plated per MIL-DTL-45204

APPROVAL	DATE	DWG NO	REV
BR	04/20/16	FRF40-002	C
FILE NAME: FRF40-002 Outline.dft			SHEET 1 OF 1



FRF40-001

2.92mm, .625 2 Hole Flange, 12mil



Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. All angles are in degrees.
3. Dimensions in [xxx] are in millimeters.

$\triangle 4$ 360° Metal Grounding Ring

MATERIAL TABLE

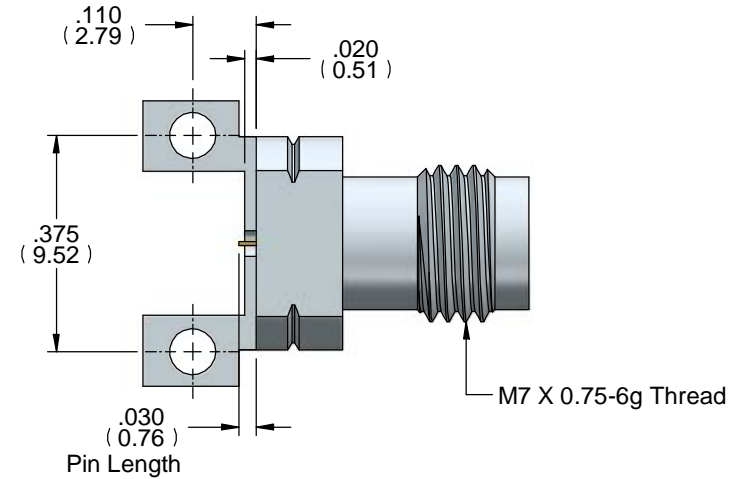
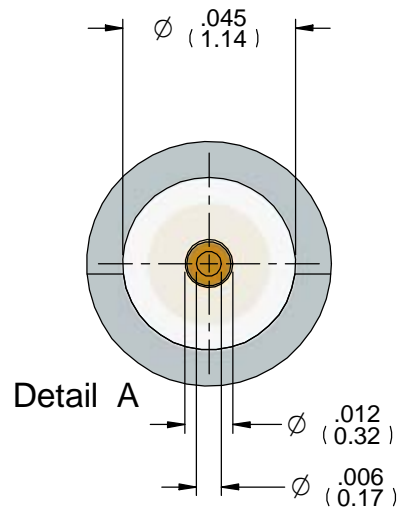
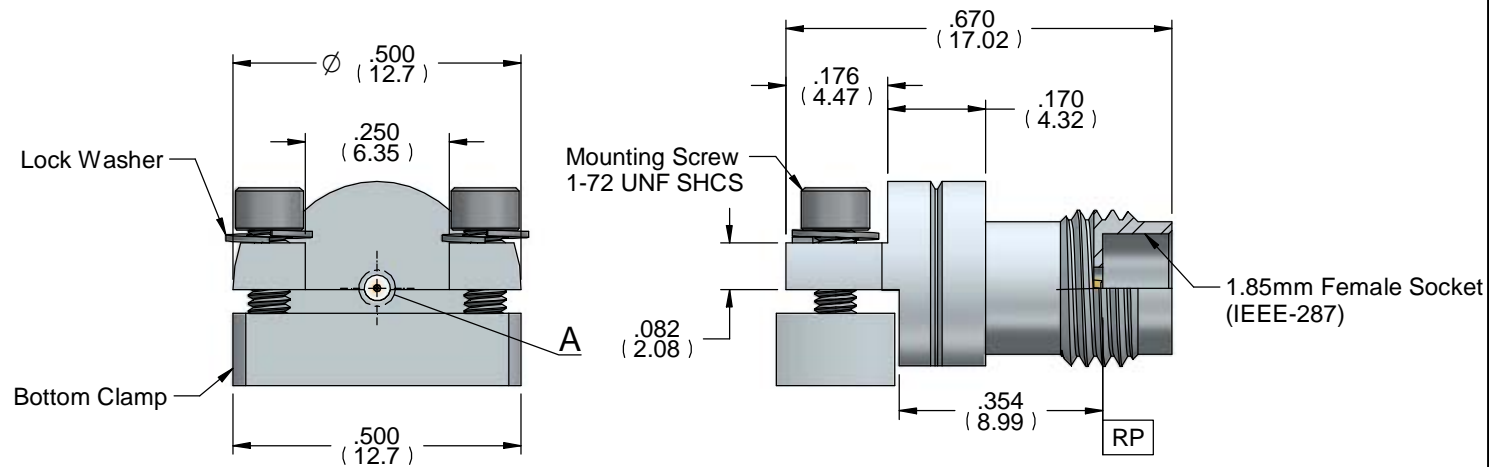
ITEM	MATERIAL
Housing	303 Stainless Steel, Steel Cres Alloy UNS S30300 per ASTM A582
Dielectric	Neoflon per ASTM D1430
Center Conductor	BeCu Alloy UNS C17300 Cond. TH04 per ASTM B196, Gold Plated per MIL-DTL-45204

APPROVAL	DATE	DWG NO	REV
BR	04/08/16	FRF40-001	A
FILE NAME: FRF40-001 Outline.dft			SHEET 1 OF 1

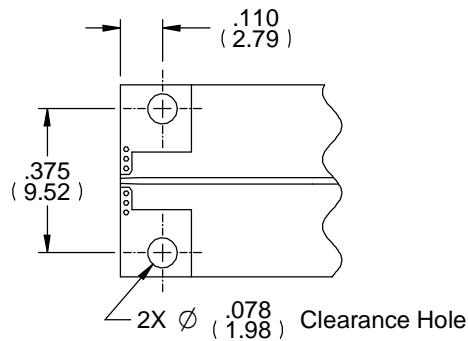


ELF67-002

1.85mm Edge Launch, .500 Profile



Mounting Screws and Bottom Clamp
Not Shown for Clarity



Board Mounting Detail

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. All angles are in degrees.
3. Dimensions in [xxx] are in millimeters.

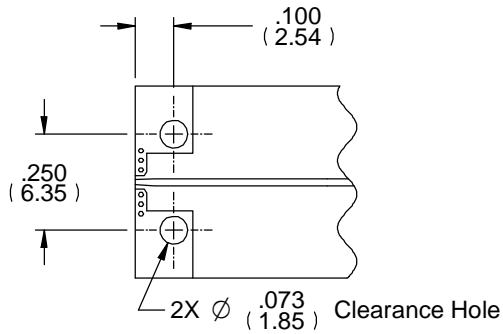
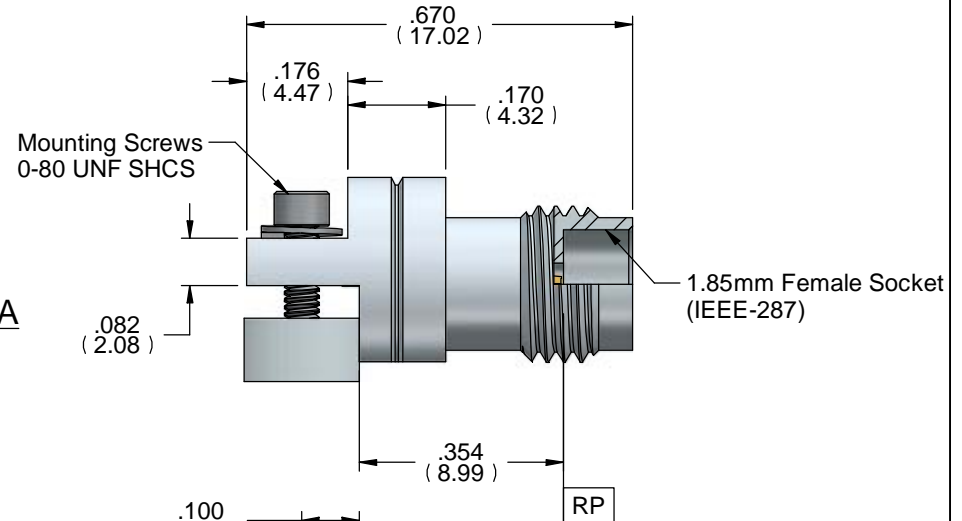
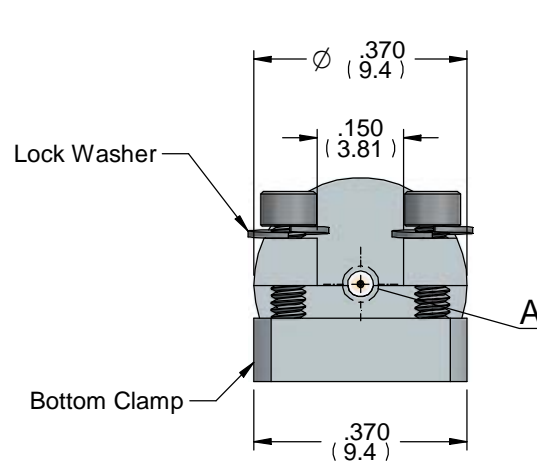
MATERIAL TABLE	
ITEM	MATERIAL
Housing	303 Stainless Steel, Steel Cres Alloy UNS S30300 per ASTM A582
Dielectric	Neoflon per ASTM D1430
Center Conductor	BeCu Alloy UNS C17300 Cond. TH04 per ASTM B196, Gold Plated per MIL-DTL-45204

APPROVAL	DATE	DWG NO	REV
<i>BR</i>	07/17/15	ELF67-002	C
FILE NAME: ELF67-002 Outline.dft			SHEET 1 OF 1

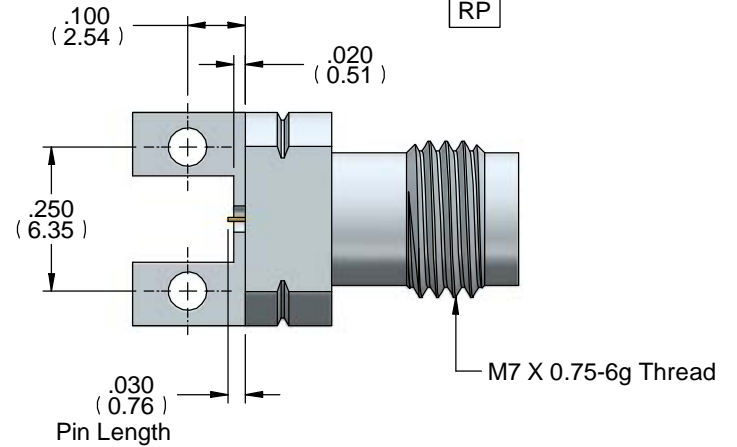
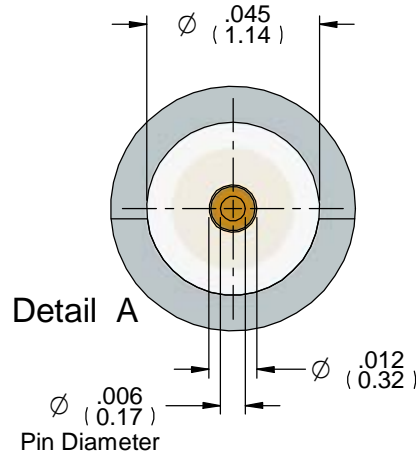


ELF67-001

1.85mm Edge Launch, .375 Profile



Board Mounting Detail



Mounting Screws and Bottom Clamp
Not Shown for Clarity

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. All angles are in degrees.
3. Dimensions in [xxx] are in millimeters.

MATERIAL TABLE	
ITEM	MATERIAL
Housing	303 Stainless Steel, Steel Cres Alloy UNS S30300 per ASTM A582
Dielectric	Neoflon per ASTM D1430
Center Conductor	BeCu Alloy UNS C17300 Cond. TH04 per ASTM B196, Gold Plated per MIL-DTL-45204

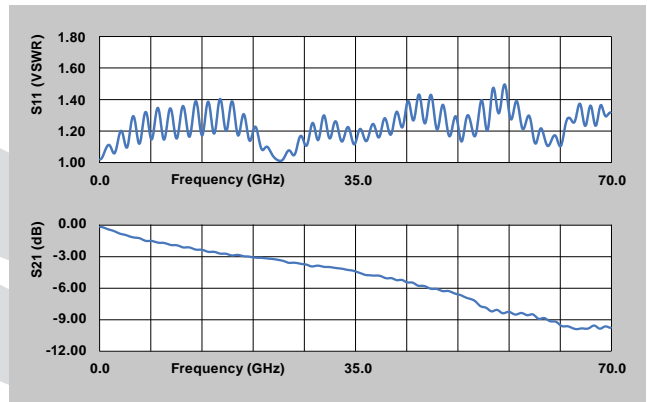
APPROVAL	DATE	DWG NO	REV
BR	07/17/15	ELF67-001	C
FILE NAME: ELF67-001 Outline.dft			SHEET 1 OF 1



Signal Microwave

70 GHz Test Boards for Edge Launch Connectors

2" microstrip test board with typical data through 70 GHz:



Test board options and test board construction showing no bottom ground.



1" Microstrip on 8 mil RO4003 with FR-4



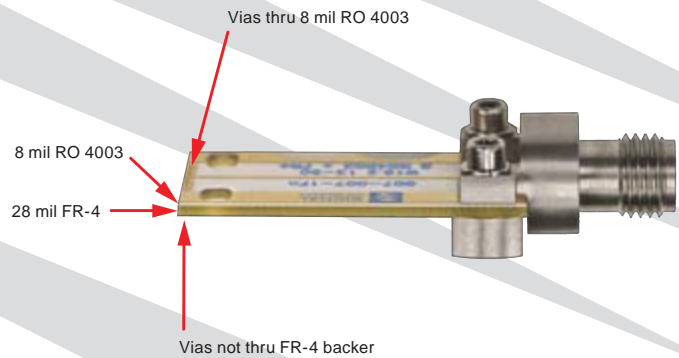
2" Microstrip on 8 mil RO4003 with FR-4



1" Grounded Coplanar Waveguide (GCPWG) on 8 mil RO4003 with FR-4 Backer



2" Grounded Coplanar Waveguide (GCPWG) on 8 mil RO4003 with FR-4 Backer



Current Board Part Numbers:

020-020-1Fn 1" Microstrip

020-020-2Fn 2" Microstrip

021-021-1Fn 1" Grounded Coplanar Waveguide (GCPWG)

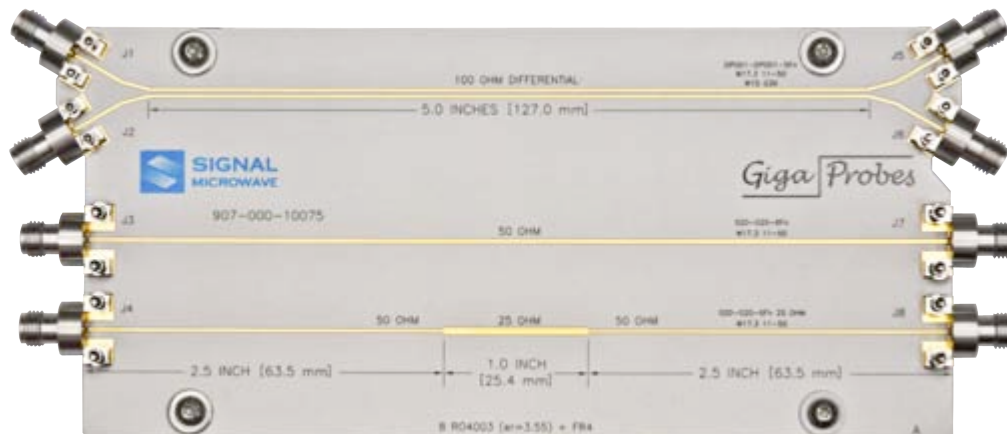
021-021-2Fn 2" Grounded Coplanar Waveguide (GCPWG)

All test board designs are available at no charge in .pdf and .dxf formats.

40GHz VNA Calibration Verification Board

Reference Waveforms for DB40-003

From Signal Microwave and Giga-Probes®



This document contains reference waveforms measured from the 100 ohm differential, 50 ohm single ended and 50-25-50 ohm Beatty line traces on the DB40-003 40GHz VNA Calibration Verification Board for use with VNAs. These measurements provide a known performance response over frequency which can be used to verify VNA calibrations, check for measurement drift, and are teaching tools for VNA users. This high bandwidth board design can also be used as model for developing 70GHZ PCB designs as describe later in this document.

Verify VNA Calibrations

Once the VNA is calibrated, measure the 100ohm differential trace (4 ports VNA) or the 50 ohm single ended trace (2 ports VNA) and compare the measurement against the waveforms that are contained in this document. If they do not correlate, VNA functions affecting the measurement have been left on and the source must be determined before accurate measurement can be performed.

Measurement drift

A common measurement error that can be caused by changing room temperature, moving the cable or the VNA is out of calibration. To avoid inaccurate frequency measurements, measure a 50 or 100 ohm trace and store the results in a ref memory. Prior to making measurements that day, recall the previous stored measurement and make a new measurement from the board and the two should correlate. If not, recalibrate the VNA or successive measurements will not correlate with the previous day measurements.

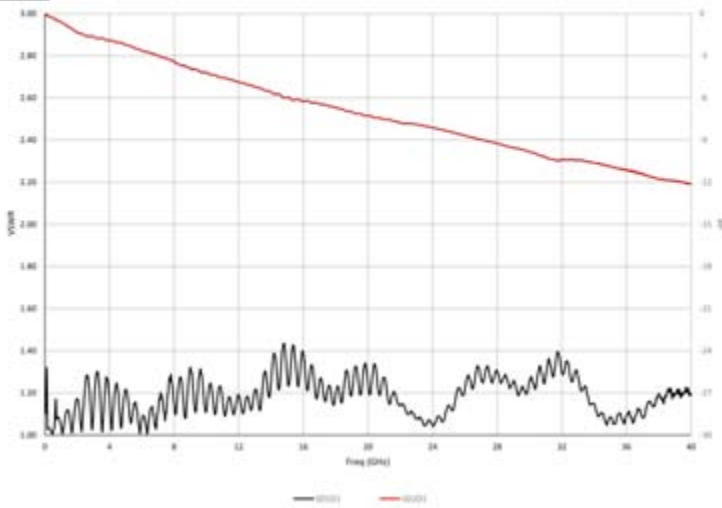
Calibrate VNA to measure both time (impedance) and frequency domain S-parameters

Attach two ports to the Beatty line. The Er value is stamped on the board that can be used to calibrate the cursors to accurately measure distance and impedance. If you have calibrated the VNA correctly, your cursors will be calibrated to physically locate the impedance change of this trace when it goes from 25 to 50 ohms.

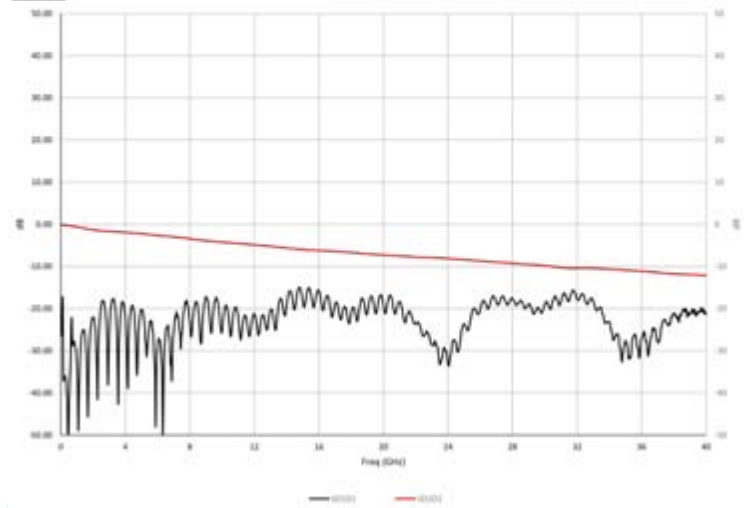
Teaching tools for VNA users

Haven't used the VNA in months or ever? Practice setting up the VNA to measure the 50, 100 and Beatty lines and compare the measurements with those that come with the board prior to making measurement on your prototypes

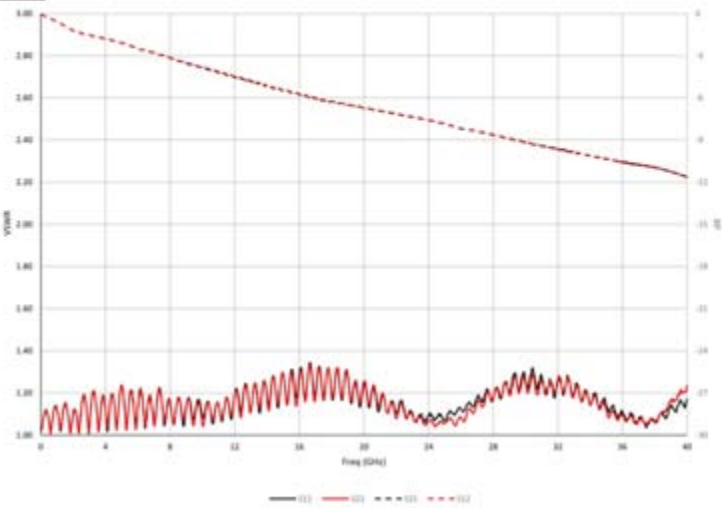
SIGNAL
100 Ohm Differential Pair
VSWR



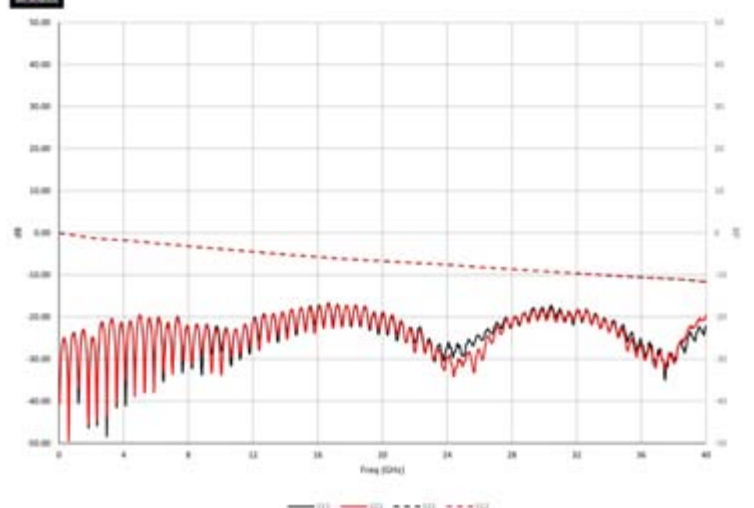
SIGNAL
100 Ohm Differential Pair
Return and Insertion Loss



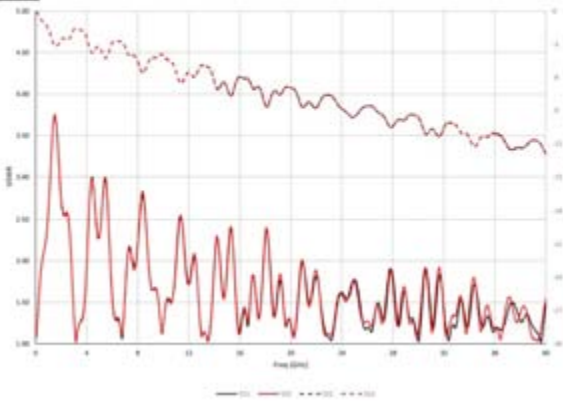
SIGNAL
50 Ohm Thru Line
VSWR



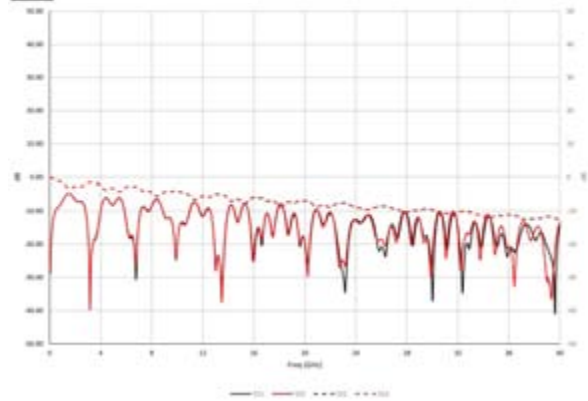
SIGNAL
50 Ohm Thru Line
Return and Insertion Loss



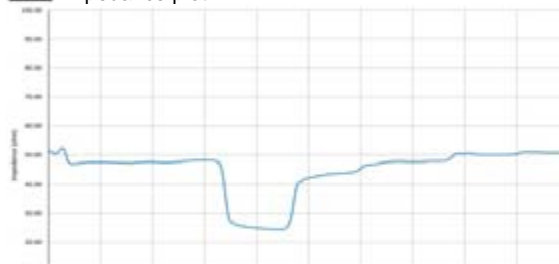
SIGNAL
25 Ohm Beatty Standard
VSWR



SIGNAL
25 Ohm Beatty Standard
Return and Insertion



SIGNAL
25 Ohm Beatty Standard
Impedance plot



VNA Calibration Verification:

When a VNA does a calibration, it sweeps through multiple frequency points and at every point it locks the frequency to a reference, levels the power, then makes a measurement. During calibration two major parameters are accounted for by using a calibration kit as a reference, the instrument's system noise is taken out of the measurement, and the characteristic impedance of 50 ohms is established. For VNA calibration verification many operators use only a low loss through adapter. This method only verifies that the system noise was removed by the calibration. A "golden unit" like the VNA Calibration Verification board, with known response over the frequency range of the calibration, should be used to verify that the calibration was successful in "teaching" the VNA how to make an accurate measurement over the frequency range of the calibration.

Board Versatility:

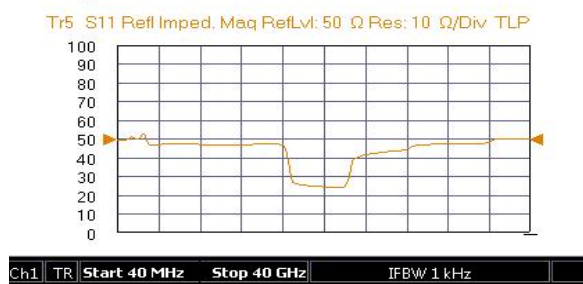
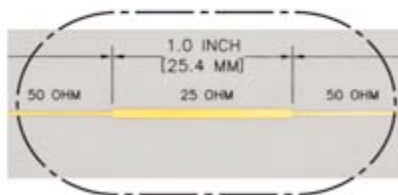
The nature of the VNA calibration verification board design lends it to easily create many versions.

One version of the board is an expanded version of the basic board which includes test lines for the GigaProbes® 40 GHz DVT40 differential probe. The board allows a user to verify 4 port VNA calibration using a 100 ohm connector to connector test line. Then the user can move to a similar 100 ohm differential line that is connector to probe so each probe can be evaluated.

This version of the board also includes a 25 ohm "Beatty" line for verification of a TDR measurement using a VNA. This line is useful in verifying that the VNA calibration is done correctly to perform accurate TDR transformation for an impedance measurement along a transmission line.



Detail A

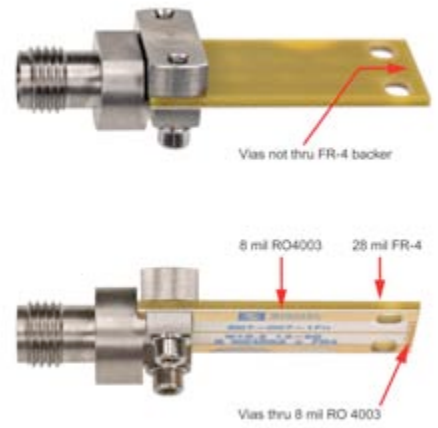


Reasons for the high performance

It starts with the high performance connectors manufactured by Signal Microwave (www.signalmicrowave.com). These edge launch connectors are designed using 3D modeling and RF transmission line analysis instead of just a mechanical solution. The next component leading to the high performance is the board launch design. The board launch is the transition from the board to the connector. The launch structure on the board starts with a Grounded Coplanar Waveguide (GCPWG) section which incorporates a top ground launch that transitions the ground to an inner layer as it transitions to a microstrip line. The launch design is also done by Signal Microwave using 3D modeling to match the board to high

performance connectors and this service is available for customers that are using the connectors in their own products.

Another factor in the high performance of the board is the material and the way it is manufactured. The material is Rogers RO4003 with a thickness of 8 mils and ½ ounce copper. The finish on the board is electroless nickel with a top layer of immersion gold (ENIG). The Rogers material performs excellently through 70 GHz and the plating provides a corrosion free surface. The next step in the manufacturing process is the 8 mil RO4003 is processed completely by itself including drilling to vias required and the plating. Then the panel is laminated to an FR4 backer for mechanical stiffness without having to backdrill any vias which can cause problems at frequencies as high as the 70 GHz bandwidth of the board.



Magnetic feet

The board also incorporates custom design stand-off with magnets installed at the end. When placed on a magnetic plate it holds the board securely to the plate. The plates are available from DVT Solutions and are very useful in securing the board for measurements with probes.



Giga Probes



40GHz - 67GHz VNA Calibration Verification Board

The NEW VNA Calibration Verificaion Board is a 70 GHz PCB containing traces and probe pads and replaceable solderless 2.92mm or 1.85mm connectors configured in multiple connection modes (connector to connector, probe to connector and probe to probe). Accompanying the board is printouts with S-parameter (S2p/S4p) files of each connector to connector trace.

- Avoid Measurement Errors due to Improper Calibration Settings
- Detect Measurement Drift in order to Make Repeatable Measurements
- Reduce VNA Setup Time when Renting or Purchasing a New System
- Determine Actual Measurement

“Avoid costly swept frequency calibration errors”

Use either the 50 ohm or 100 ohm high bandwidth traces as a measurement frequency standard to verify that the VNA is making accurate measurements after calibration and *prior* to making critical measurements on prototypes, or as a quick calibration check when the accuracy of frequency domain measurements are in question. This simple verification process can prevent hours of retaking erroneous measurements do to improper calibration, setup or instrument drift.

“Save money by reducing measurement errors and setup time”

The VNA Calibration Verificaion Board is a valuable training resource to assist engineers to quickly learn how to setup and make accurate measurements with a TDR or VNA, including probes. Simply connect the VNA to the 50 ohm or 100 ohm differential traces and compare your results with the measurements included with the board. This process builds confidence in instrument proficiency, reducing setup time prior to measuring similar traces on prototypes or the verification of simulator models used to create today’s high speed digital systems.

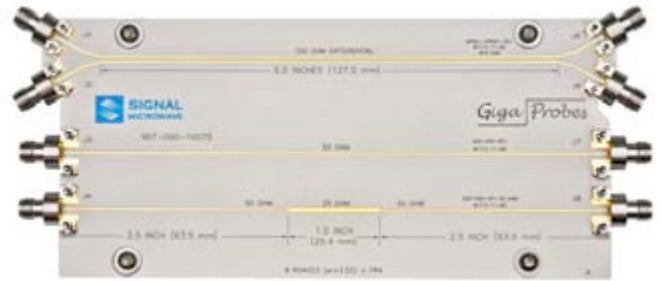
“Determine actual system measurement bandwidth when using probes or cables”

Determining the system’s bandwidth is a challenge when you include Instrument measurement uncertainty error, cables, probes, connectors and options for de-embedding it all from the measurement. To dial it in, the 40GHz Model DB40-002 contains seven traces with a mix of 50 ohm & 100 ohm configuration modes (con.-con., probe-probe, pad-con. and con.-con) to help determine the bandwidth of your measurement system.



Model # DB40-002 (40GHz) DB67-002 (67GHz)

- **Three connector to connector traces:**
 - 50 ohm (J3-J8)
 - 100 ohm (J5/J6-J10/J11)
 - Beatty Standard (50ohm-25ohm-50ohm, J4-J9)
- **Two connector to test probe traces:**
 - 100 ohm differential connectors (J1/J2) to differential test pads (P1)
 - 50 ohm connector (J7) to test pads (P2)
- **Two test probe to test probe traces:**
 - 50 ohm (P3) to (P4) trace
 - 100 ohm Differential test pads (P5) to (P6)



Model # DB40-003 (40GHz) DB67-003 (67GHz)

- **Three connector to connector traces:**
 - 50 ohm (J3-J7)
 - 100 ohm (J1/J2-J15/J6)
 - Beatty Standard (50ohm-25ohm-50ohm, J4-J8)

Common PCB Specifications

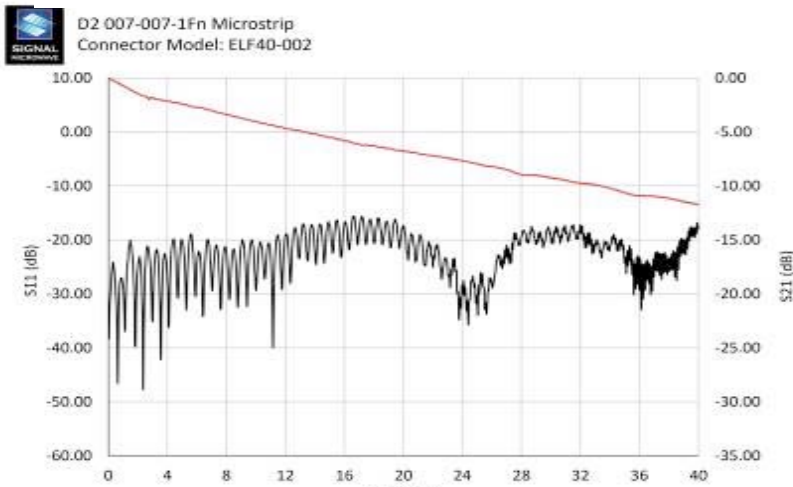
70GHz GHz Design

- Signal Microwave Connectors: 2.92mm 40GHz or 1.85mm 67GHz. replaceable solder-less edge mount
- E_r (DK) is 3.55 PCB material
- Measurements are included for each trace.



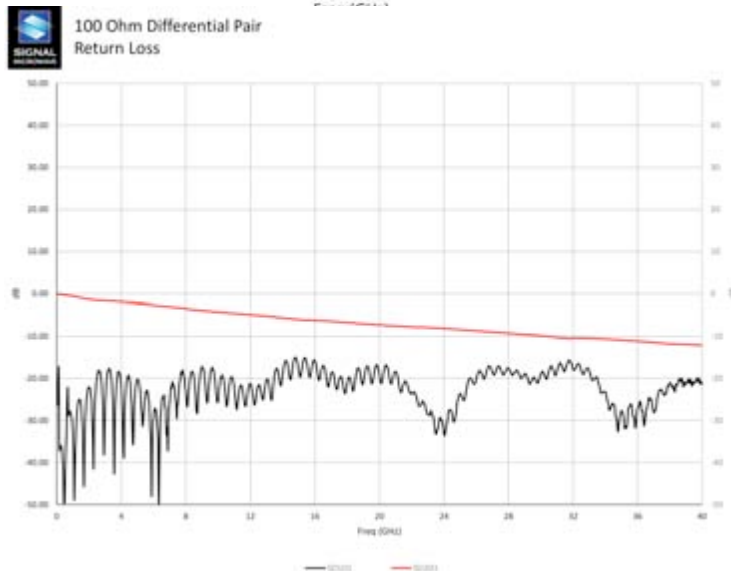
Applications

- Verify VNA calibration is accurate prior to making critical measurements on prototypes
- Verify VNA measurement repeatability and detect system drift
- Teaching tool for measuring distance and impedance using cursors
- Learn to perform differential and single ended probing techniques
- Manufacturer's instrument Demonstrations and Training
- Correlate accuracy between VNA swept sinewave vs. Time domain extracted S-parameters
- Post sales or rental instrument training tool
- Make differential and single ended probing measurements typical to Signal Integrity analysis on high speed passive linear differential interconnects (i.e. PCI Express, SATA, 10 GB/s Ethernet, etc.)



S-parameter return loss and insertion loss plots for the 50 ohm through trace

- S21 shows 40 GHz of bandwidth
- S11 shows a return loss of 15 dB



S-parameter return loss and insertion loss plots for the 100 ohm differential trace

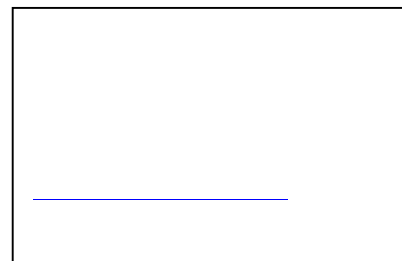
- SDD21 shows 40 GHz of bandwidth
- SDD11 shows a return loss of 15 dB



Ordering Information

- Model # DB40-002 (40GHz) DB67-002 (67GHz)**
- Three connector to connector traces (50,100, Beatty Standard)
 - Two connector to test probe traces (50ohm, 100ohm)
 - Two test probe to test probe traces (50ohm, 100ohm)

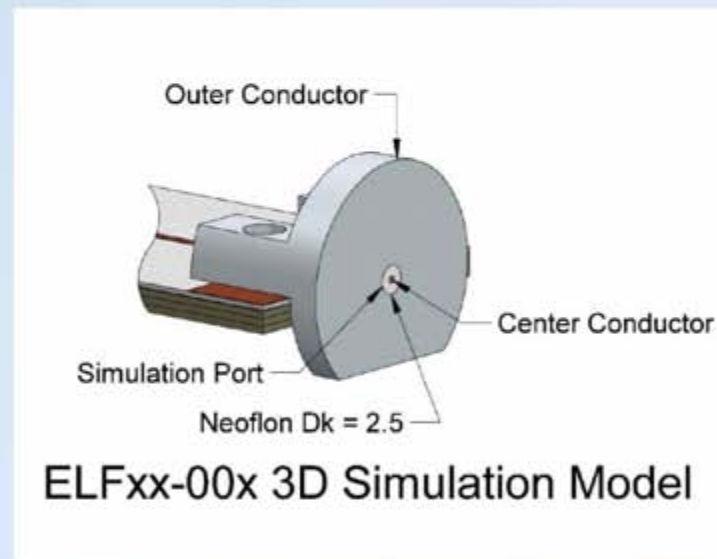
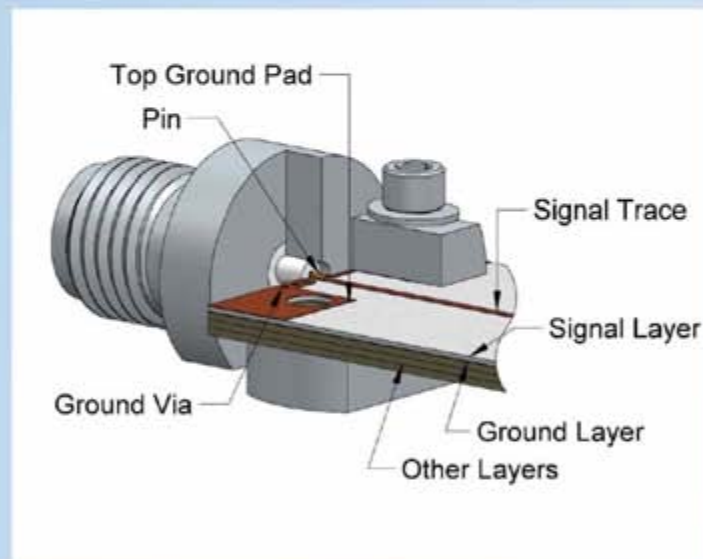
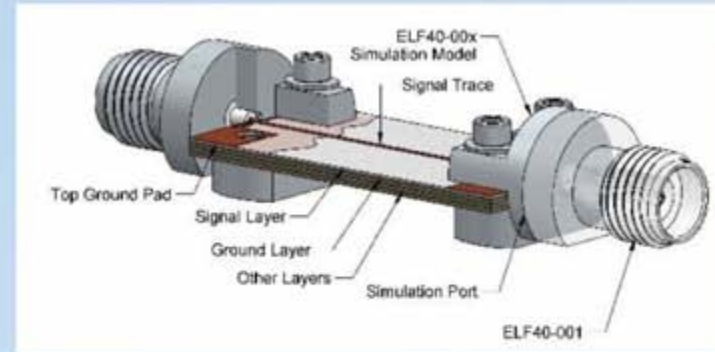
- Model # DB40-003 (40GHz) DB67-003 (67GHz)**
- Three connector to connector traces:
- 50 ohm
 - 100 ohm
 - Beatty Standard (50ohm-25ohm-50ohm)

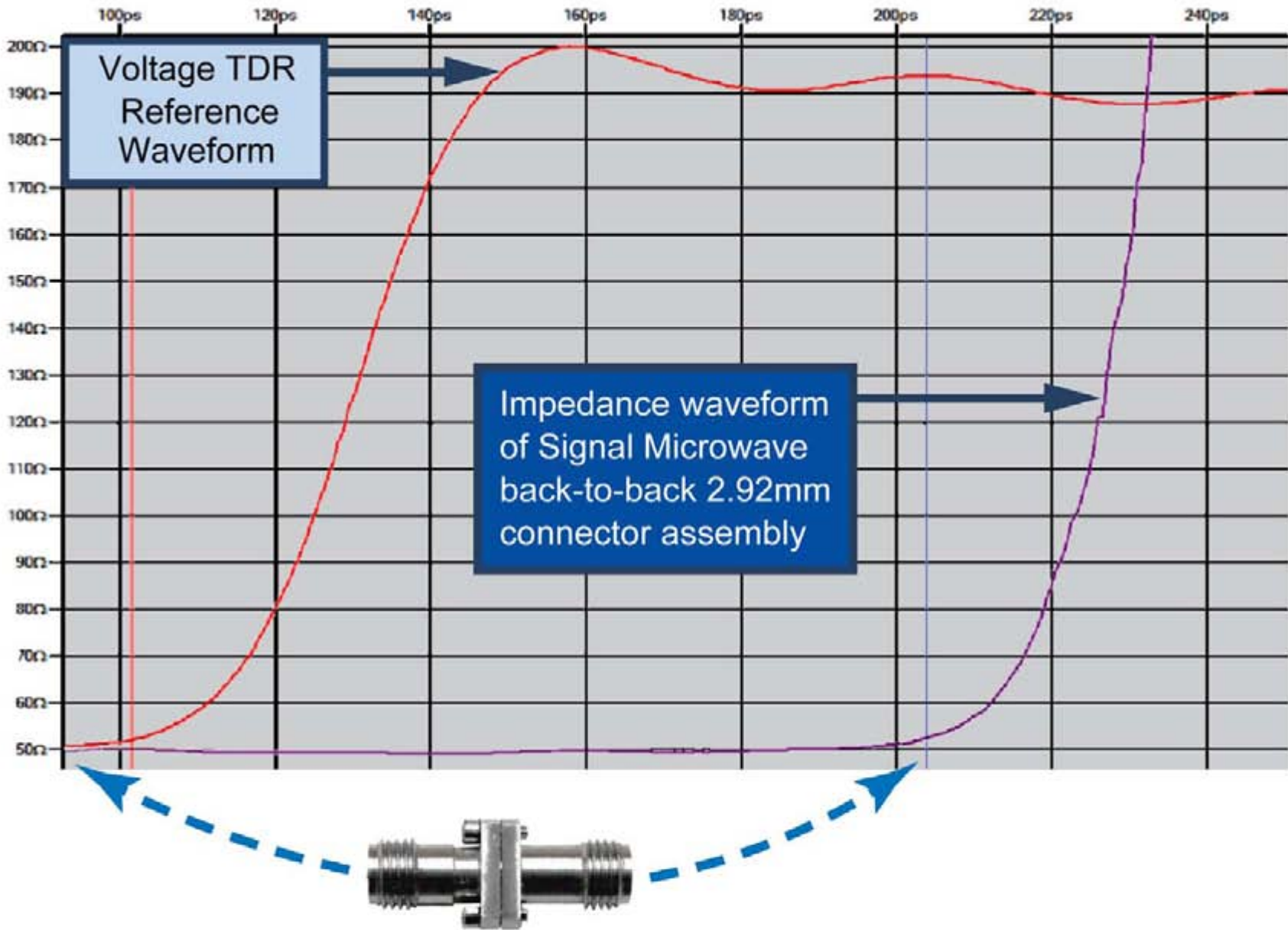


Giga Probes

ELF40 Simulation Model

- The simulation model includes the launch portion of the connector along with the mounting legs of the .370" body part which is worst case for performance.
- Models available in common 3D graphic formats
- .igs, .stp, .X_T, .SAT, and other formats are available





Typical Test Data

TDR impedance test data of a back-to-back pair showing 50 ohms impedance through the connectors.

Copyright © 2016 Signal Microwave, LLC • www.signalmicrowave.com

100 OHM DIFFERENTIAL

5.0 INCHES [127.0 mm]

DP001-DP001-5Fn
W17.3 11-50
W15 G30



Giga Probes

907-000-10075

50 OHM

020-020-6Fn
W17.3 11-50

50 OHM

25 OHM

50 OHM

020-020-6Fn 25 OHM
W17.3 11-50

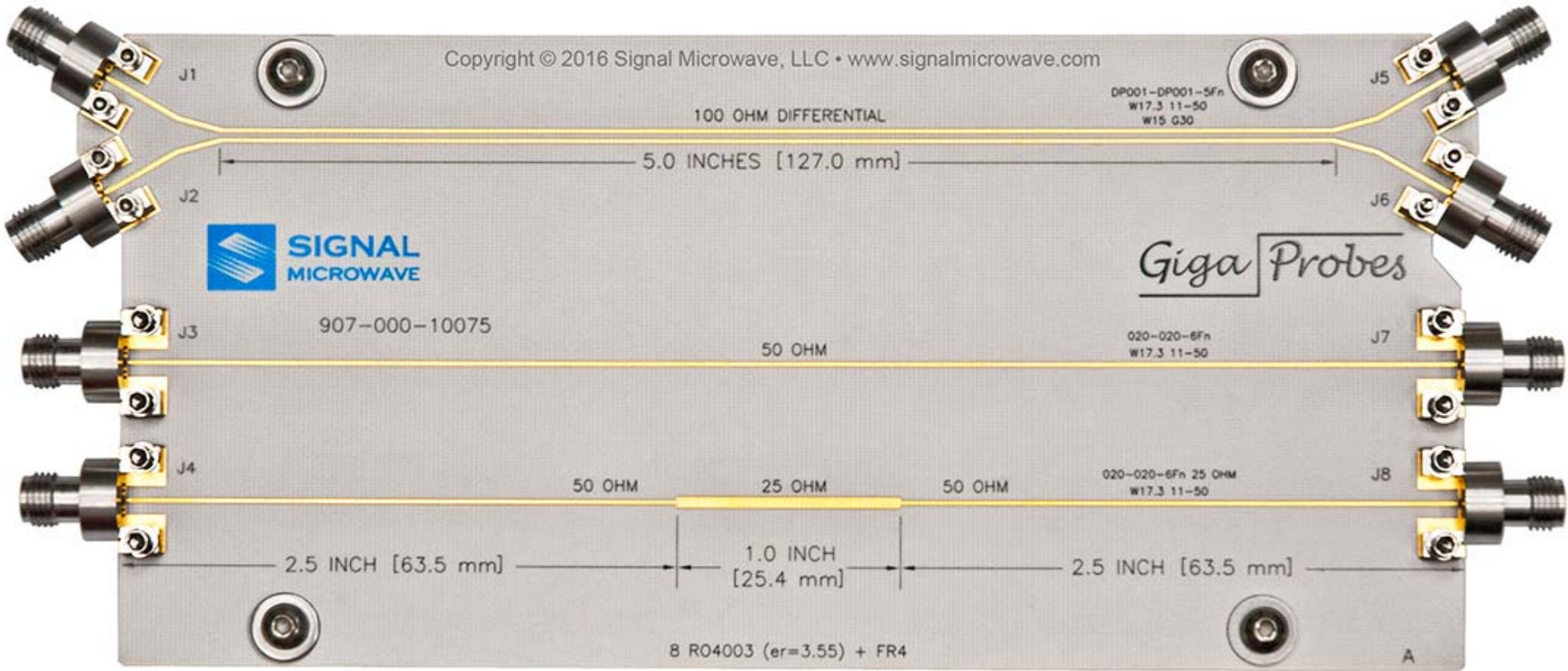
2.5 INCH [63.5 mm]

1.0 INCH [25.4 mm]

2.5 INCH [63.5 mm]

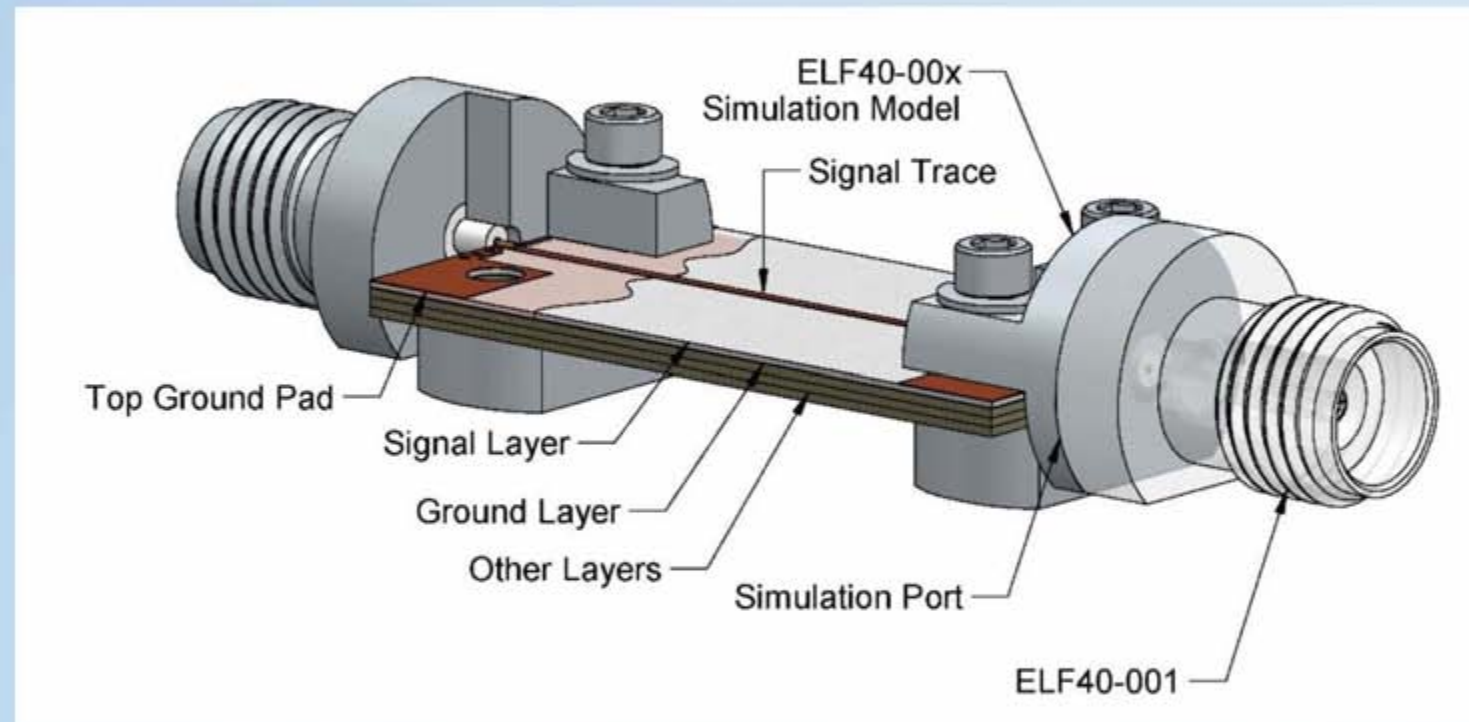
8 R04003 (er=3.55) + FR4

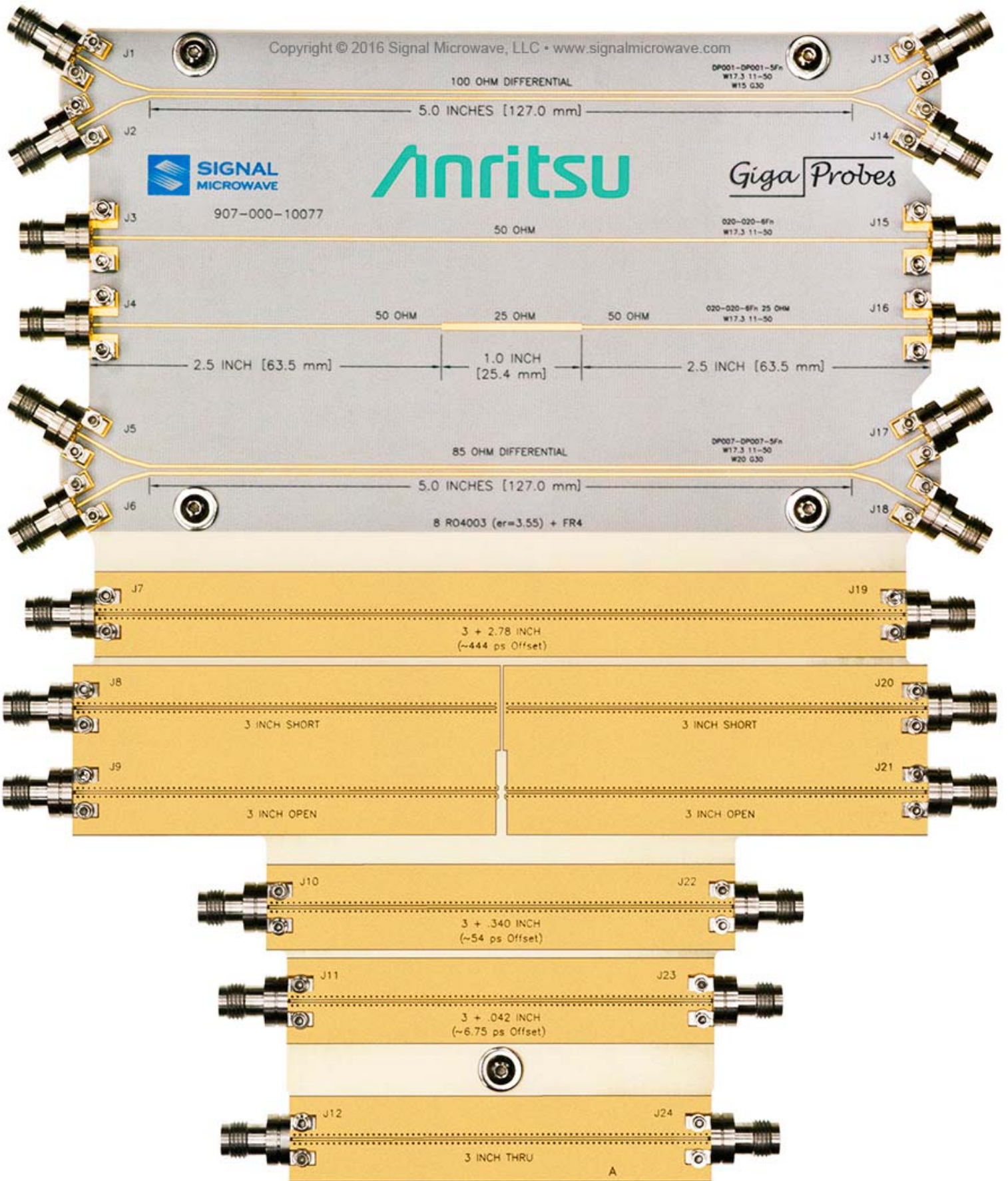
A



Typical board stack-up example for Edge Launch

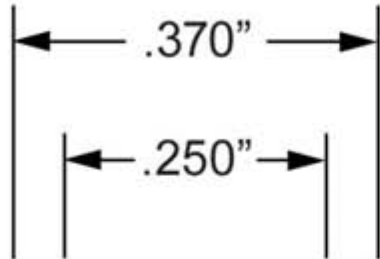
- The top layer is the microwave signal layer
- There is a ground layer directly under the signal layer.
- The launch from the connector only uses the top ground transition to the internal ground layer.





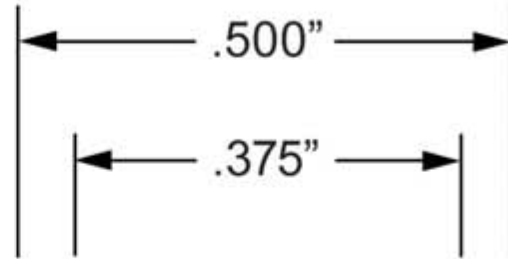
Narrow Profile

ELF67-001



Standard Profile

ELF67-002





Vias not thru FR-4 backer



Vias thru 8 mil RO4003

Copyright © 2016 Signal Microwave, LLC • www.signalmicrowave.com

100 OHM DIFFERENTIAL

DP001-022-5Fn
W15 030 11-50

5.0 INCHES [127.0 MM]

907-000-10084



Giga Probes

50 OHM

020-020-6Fn
W17.3 11-50

2.5 INCH [63.5 MM]

1.0 INCH
[25.4 MM]

2.5 INCH [63.5 mm]

50 OHM

25 OHM

50 OHM

020-020-6Fn 25 OHM
W17.3 11-50

100 OHM DIFFERENTIAL

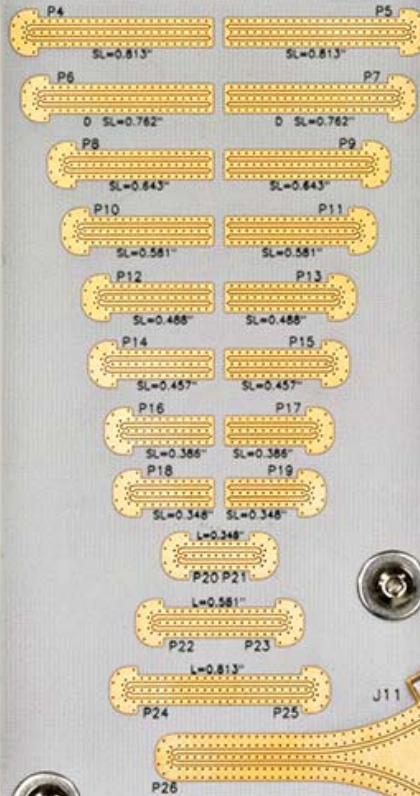
022-022-5F
W15 030 PROBEGAP13

5.0 INCHES [127.0 MM]

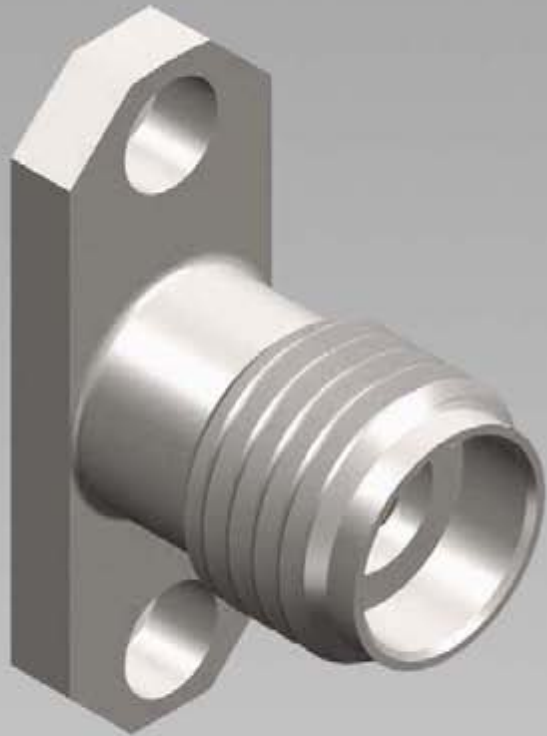
100 OHM DIFFERENTIAL

DP001-0P001-5Fn
W15 030 11-50

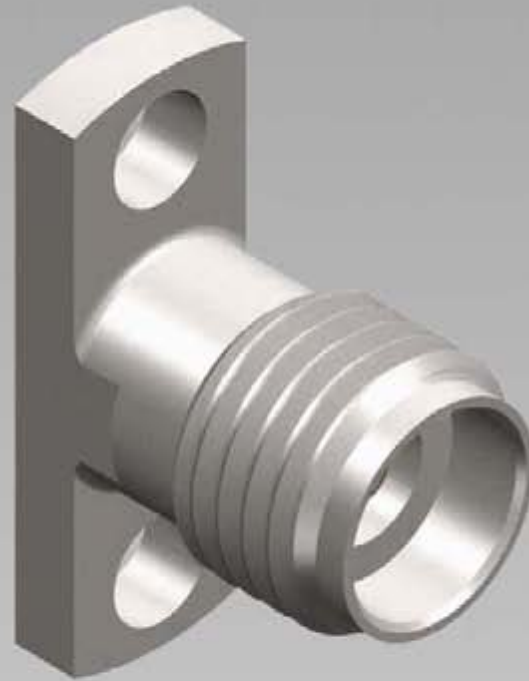
5.0 INCHES [127.0 MM]



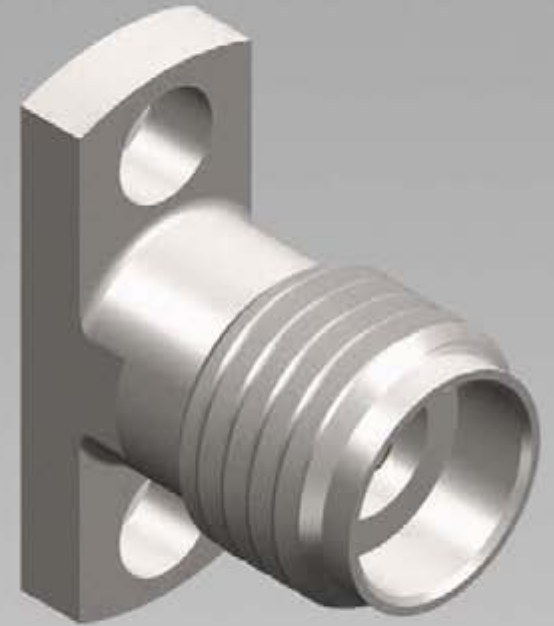
8 RO4003 (er=3.55) + FR4



FRF40-001
(.625 in)



FRF40-002
(.550 in)

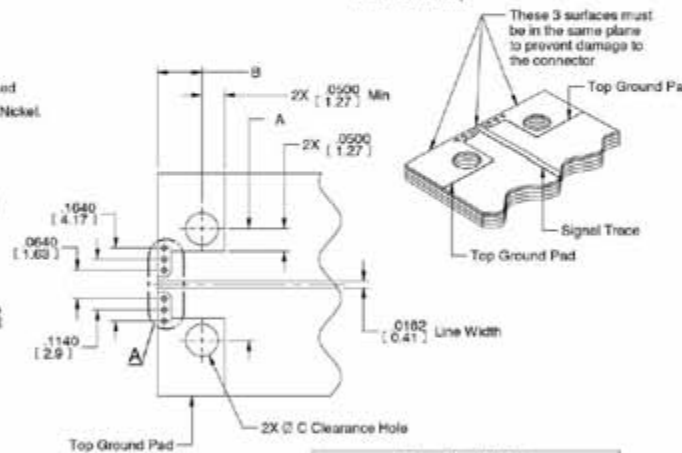
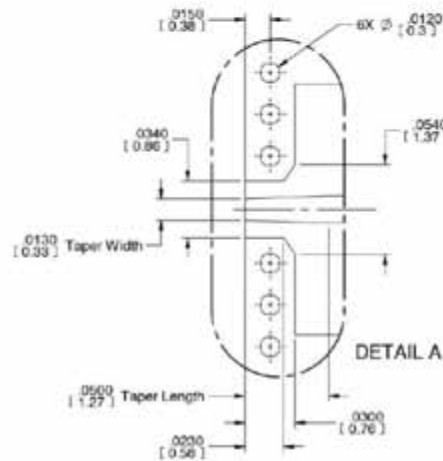
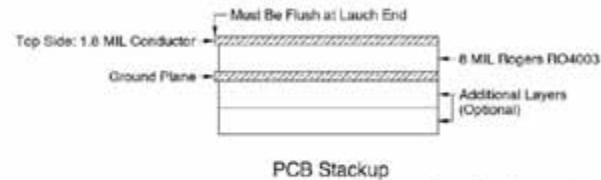


FRF40-003
(.500 in)

Microstrip Design Example for 8 mil RO4003

Notes (Unless Otherwise Specified):

1. All dimensions are in inches.
2. Dimensions in [xxx] are in millimeters.
3. Material: 8 MIL Rogers RO4003 Dk = 3.55
4. Line Width = 16.2 MIL.
5. Launch Taper = 13 MIL X 50 MIL.
6. Max Frequency = 40GHz.
7. Hole Diameters are stated as finished hole size.
8. Plated through holes are to have a minimum of .001" copper.
9. No soldermask required.
10. Fabrication Tolerance: End product line widths and lands +/- .0005".
11. Copper Specification Signal Size: 1/2 oz. CU +/- .0002, 1.8 MILS Finished
12. Plating Specification: 3 to 10 microinches Gold over 100 microinches Nickel.



Mounting Holes			
Body Width	A	B	D C
370 (Narrow)	250	100	.073
500 (Standard)	375	110	.078



MATERIAL		007 Launch, Microstrip, 8MIL Rogers RO4003, 40GHz	
Rogers RO4003 Dk = 3.55			
APPROVAL	DATE	EL-MS-M-06-RO4003-007	A
BR	06/12/15	SHEET 1 OF 1	





Board Mounted Flush to Connector
(zero gap for smooth signal transition)



Gap causes poor connection
at higher frequency

